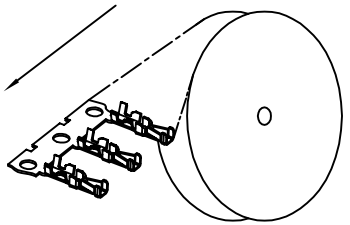
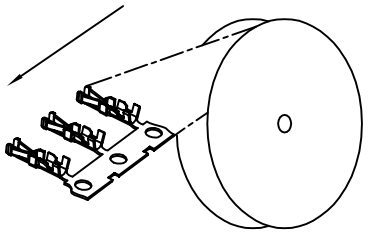
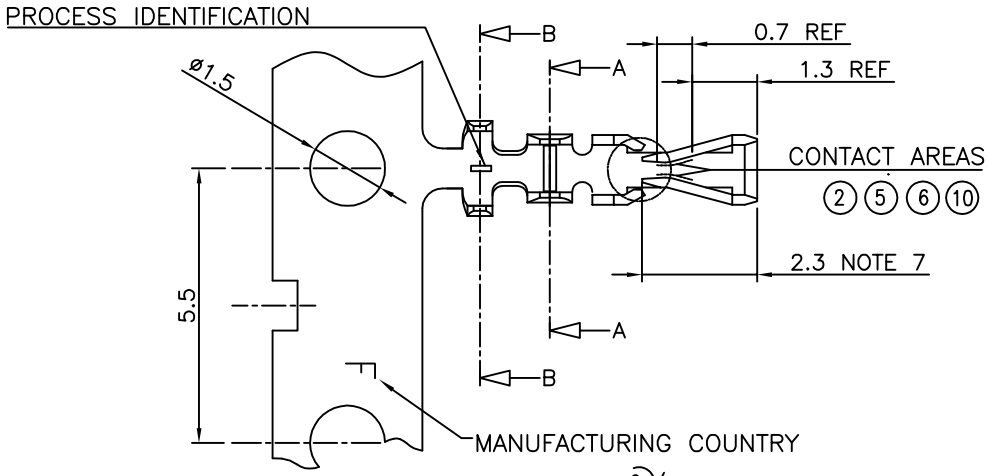
PRODUCT NO.	FINISH	REELING DIRECTION
77138-001LF	NOTE 2	FIG.1
77138-101LF	NOTE 6	FIG.1
77138-201LF	NOTE 5	FIG.1
77138-001RELF	NOTE 2	FIG.2
77138-101RELF	NOTE 6	FIG.2
77138-T01LF	NOTE 10	FIG.1

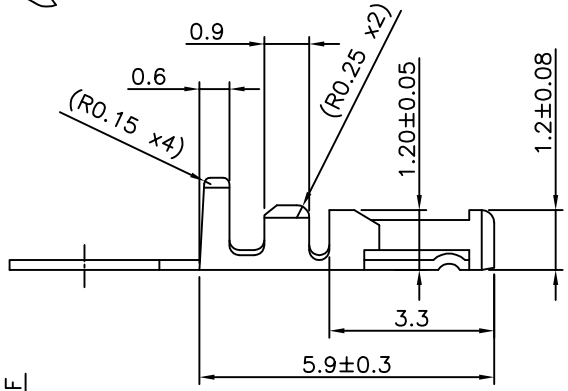


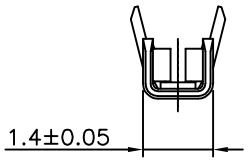
UNREELING DIRECTION
FIG.1

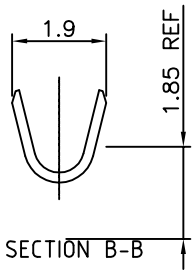


UNREELING DIRECTION
FIG.2

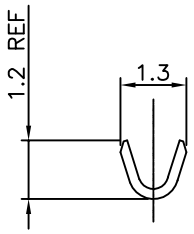








SECTION B-B



SECTION A-A

NOTES

1 MATERIAL : PHOSPHOR BRONZE

(2) FINISH : SELECTIVE GOLD PLATING 0.2µm MIN (CONTACT AREA) OVER 1.27µm Ni MIN

3 WIRE RANGE : AWG 26-30

4 GENERAL TOLERANCE : ±0.25

(5) FINISH : SELECTIVE GOLD PLATING 0.5µm MIN (CONTACT AREA) OVER 1.27µm Ni MIN

(6) FINISH : SELECTIVE GOLD PLATING 0.76µm MIN (CONTACT AREA) OVER 1.27µm Ni MIN

7 REMAINDER : – GOLD FLASH FOR (2) (5) (6)
– 2.0-5.0µm TIN FOR (10)
a– UNDERPLATING 1.27µm Ni MIN ALL OVER

8 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004

9 CRIMP SPECIFICATION AS PER GS-20-058

(10) FINISH : 2.0-5.0µm TIN ON CONTACT AREA. UNDERPLATING 1.27µm Ni MIN ALL OVER

11 PRODUCT SPECIFICATION : GS-12-415

ltr	ecn no	dr	date
S	F-22846	AMA	15.12.21
L	F08-0174	JCO	08.05.20
M	F12-0004	JCO	12.01.04
N	F12-0088	JCO	12.07.23
P	B-19188	LMU	14.10.24
R	F-21704	AMA	15.08.18

mat'l. code: SEE NOTES
surface: ISO 1302
tolerance: ISO 406 ISO 1101
tolerances unless otherwise specified
angles | linear: .X ±0.25, .XX ±0.15, .XXX ±0.05
projection
mm
scale 5:1

dr	L.MULIN		08.01.28
engr	J.COMPAGNON		08.01.28
chr			
appd	J.CO		08.05.05

sheet index | revision sheet

product family: MINITEK
title: CTW MINITEK AWG 26-30
dwg no: 77138
sheet 1 of 1
size: A3
type: CUSTOMER Drawing

form: A3

PDS: Rev :S STATUS:Released Printed: Jan 04, 2016

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