SPEC

Spec No.	TQ3C-8EAF0-E1DEX77-00
Date	March 25, 2011

### TYPE: TCG075VGLEAANN-GN00

< 7.5 inch VGA transmissive color TFT with LED backlight>

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KYOCERA CORPORATION KAGOSHIMA HAYATO PLANT LCD DIVISION

This specification is subject to change without notice.

Consult Kyocera before ordering.

Original	Designed by: I	Engineering de <sub>l</sub>	pt.	Confirmed by: QA dept.  Checked Approved	
Issue Date	Prepared	Checked	Approved	Checked	Approved
March 25, 2011	S. Hatanaka	Y. Yamazaki	M.Fyjitani	1- Hamars	Ho , Sul



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## Warning

- 1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.
- 2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

#### Caution

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.



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### Revision record

Date		Designe		Engineering of		Confirmed by	: QA dept.
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## 1. Application

This document defines the specification of TCG075VGLEAANN-GN00. (RoHS Compliant)

#### 2. Construction and outline

LCD : Transmissive color dot matrix type TFT

Backlight system : LED

Polarizer : Glare treatment

Additional circuit : Timing controller, Power supply (3.3V input)

(without constant current circuit for LED Backlight)

### 3. Mechanical specifications

Item	Specification	Unit
Outline dimensions 1)	184(W)×139.8(H)×12.7(D)	mm
Active area	151.68(W)×113.76(H) (18.9cm/7.5 inch(Diagonal))	mm
Effective viewing area	ea 153.7(W)×115.8(H)	
Dot format	640×(B,G,R)(W)×480(H)	dot
Dot pitch	0.079(W)×0.237(H)	mm
Base color 2)	Normally White	-
Mass	(340)	g

- 1) Projection not included. Please refer to outline for details.
- 2) Due to the characteristics of the LCD material, the color varies with environmental temperature.



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### 4. Absolute maximum ratings

#### 4-1. Electrical absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Supply voltage		$V_{\mathrm{DD}}$	0	4.0	V
Input signal voltage	1)	$V_{\rm IN}$	-0.3	6.0	V
LED forward current	2) 3)	IF	-	100	mA

- 1) Input signal: CK, R0~R5, G0~G5, B0~B5, H<sub>SYNC</sub>, V<sub>SYNC</sub>, ENAB, R/L, U/D
- 2) For each "AN-CA"
- 3) Do not apply reversed voltage.

#### 4-2. Environmental absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Operating temperature	1)	$T_{OP}$	-20	70	°C
Storage temperature	2)	Tsto	-30	80	°C
Operating humidity	3)	$H_{\mathrm{OP}}$	10	4)	%RH
Storage humidity	3)	Нѕто	10	4)	%RH
Vibration		-	5)	5)	-
Shock		-	6)	6)	-

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Temp. = -30°C < 48h, Temp. = 80°C < 168h Store LCD at normal temperature/humidity. Keep them free from vibration and shock. An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard. (Please refer to "Precautions for Use" for details.)
- 3) Non-condensing
- 4) Temp.  $\leq$  40°C, 85%RH Max.

Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

Frequency	10∼55 Hz	Acceleration value
Vibration width	0.15mm	$(0.3\sim 9 \text{ m/s}^2)$
Interval	10-55-10	Hz 1 minutes

2 hours in each direction X, Y, Z (6 hours total) EIAJ ED-2531

6) Acceleration: 490 m/s $^2$ , Pulse width: 11 ms

3 times in each direction:  $\pm X$ ,  $\pm Y$ ,  $\pm Z$ 

EIAJ ED-2531



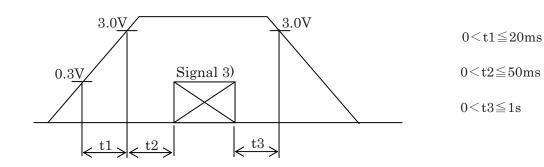
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### 5. Electrical characteristics

Temp. =  $-20 \sim 70$ °C

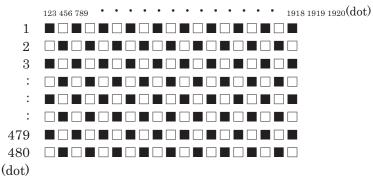
Item		Symbol	Condition	Min.	Тур.	Max.	Unit
Supply voltage	1)	$ m V_{DD}$	-	3.0	3.3	3.6	V
Current consumption		${ m I}_{ m DD}$	2)	-	(160)	(210)	mA
Permissive input ripple volta	.ge	$ m V_{RP}$	-	-	-	100	mVp-p
Transferies al realte as	3)	$V_{\mathrm{IL}}$	"Low" level	0	-	$0.3V_{\mathrm{DD}}$	V
Input signal voltage	<i>ن)</i>	$V_{\mathrm{IH}}$	"High" level	$0.7 V_{\mathrm{DD}}$	-	$V_{ m DD}$	V

#### 1) V<sub>DD</sub>-turn-on conditions



2) Display pattern:

$$V_{DD} = 3.3V$$
, Temp. = 25°C



3) Input signal: CK, R0~R5, G0~G5, B0~B5, H<sub>SYNC</sub>, V<sub>SYNC</sub>, ENAB, R/L, U/D



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## 6. Optical characteristics

Measuring spot =  $\phi$  6.0mm, Temp. = 25°C

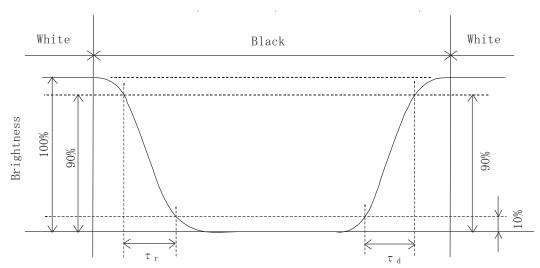
Item		Symbol	Condition	Min.	Тур.	Max.	Unit	
D	Rise	τr	$\theta = \phi = 0^{\circ}$	-	(15)	-	ms	
Response time	Down	τd	$\theta = \phi = 0^{\circ}$	-	(20)	-	ms	
77'		$\theta$ upper		-	(80)	-	,	
Viewing angle View direction	range	$\theta$ lower	CR≧5	-	(80)	-	deg.	
: 6 o'clock (Gray inversion)		$\phi$ LEFT	UR ≤ 0	-	(80)	-	1	
		φ right		-	(80)	-	deg.	
Contrast ratio		CR	$\theta = \phi = 0$ °	300	500	-	-	
Brightness	Brightness		IF=60mA/Line	(280)	(400)	-	cd/m <sup>2</sup>	
			0 . 00	(0.55)	(0.60)	(0.65)		
	Red	у	$\theta = \phi = 0^{\circ}$	(0.30)	(0.35)	(0.40)		
	C	x	0 - 1 -00	(0.29)	(0.34)	(0.39)		
Chromaticity	Green	У	$\theta = \phi = 0^{\circ}$	(0.52)	(0.57)	(0.62)		
coordinates		X	0 - 1 -00	(0.10)	(0.15)	(0.20)	-	
	Blue	у	$\theta = \phi = 0^{\circ}$	(0.09)	(0.14)	(0.19)		
	XX71 : 4	x	0 - 1 -00	(0.27)	(0.32)	(0.37)		
	White	У	$\theta = \phi = 0^{\circ}$	(0.30)	(0.35)	(0.40)		

#### 6-1. Definition of contrast ratio

CR(Contrast ratio) = Brightness with all pixels "White"

Brightness with all pixels "Black"

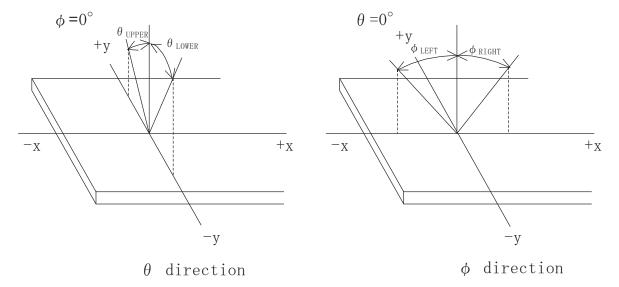
## 6-2. Definition of response time



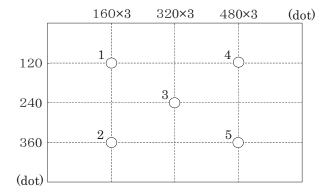


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## 6-3. Definition of viewing angle



## 6-4. Brightness measuring points



- 1) Rating is defined on the average in the viewing area. (measured point  $1\sim5$ )
- 2) Measured 30 minutes after the LED is powered on. (Ambient temp. = 25°C)

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## 7. Interface signals

## 7-1. LCD

No.	Symbol	Description	I/O	Note
1	GND	GND	-	
2	CK	Clock signal for sampling each data signal	I	
3	Hsync	Horizontal synchronous signal (negative)	I	
4	$V_{ m SYNC}$	Vertical synchronous signal (negative)	I	
5	GND	GND	-	
6	R0	RED data signal (LSB)	I	
7	R1	RED data signal	I	
8	R2	RED data signal	I	
9	R3	RED data signal	I	
10	R4	RED data signal	I	
11	R5	RED data signal (MSB)	I	
12	GND	GND	-	
13	G0	GREEN data signal (LSB)	I	
14	G1	GREEN data signal	I	
15	G2	GREEN data signal	I	
16	G3	GREEN data signal	I	
17	G4	GREEN data signal	I	
18	G5	GREEN data signal (MSB)	I	
19	GND	GND	-	
20	В0	BLUE data signal (LSB)	I	
21	B1	BLUE data signal	I	
22	B2	BLUE data signal	I	
23	В3	BLUE data signal	I	
24	B4	BLUE data signal	I	
25	В5	BLUE data signal (MSB)	I	
26	GND	GND	-	
27	ENAB	Signal to settle the horizontal display position (positive)	I	1)
28	$V_{\mathrm{DD}}$	3.3V power supply	-	
29	$V_{\mathrm{DD}}$	3.3V power supply	-	
30	R/L	Horizontal display mode select signal L: Normal, H: Left / Right reverse mode	I	2)
31	U/D	Vertical display mode select signal H : Normal , L : Up / Down reverse mode	I	2)
32	NC	No connect	-	
33	GND	GND	-	

LCD connector : IMSA-9632S-33Z02-GF1 (IRISO)



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1) The horizontal display start timing is settled in accordance with a rising timing of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined. Don't keep ENAB "High" during operation.

2)



R/L = LU/D = H



R/L = HU/D = H



R/L = LU/D = L



R/L = HU/D = L

#### 7-2. LED

No.	Symbol	Description
1	AN1	Anode 1
2	AN2	Anode 2
3	CA1	Cathode 1
4	CA2	Cathode 2

LCD side connector : PHR-4 (JST)

Recommended matching connector

: B4B-PH-SM4-TB (JST)
 : B4B-PH-SM4-TB(LF)(SN) (JST)
 : S4B-PH-SM4-TB (JST)
 : S4B-PH-SM4-TB(LF)(SN) (JST)



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## 8. Input timing characteristics

#### 8-1. Timing characteristics

	Item	Symbol	Min	Тур	Max	Unit	Note
Clash	Frequency	1/Tc	(22.66)	(25.18)	(27.69)	MHz	
Clock	Duty ratio	Tch/Tc	(40)	(50)	(60)	%	
Data	Set up time	Tds	(5)	_	_	ns	
Data	Hold time	Tdh	(10)	_	_	ns	
	Consta	WII.	(30.0)	(31.8)	_	$\mu$ s	
Horizontal sync. signal	Cycle	TH	(770)	(800)	(850)	clock	
Signai	Pulse width	ТНр	(2)	(96)	(200)	clock	
Vertical sync.	Cycle	TV	(515)	(525)	(560)	line	
signal	Pulse width	TVp	(2)	_	(34)	line	
Horizontal displa	y period	THd	(640)			clock	
Hsync,-Clock phase difference		ТНс	(10)	_	(Tc-10)	ns	
Hsync-Vsync. phase difference		TVh	(2Tc)	_	(TH-THp-1)	ns	
Vertical sync. signal start position		TVs	(34)		line		
Vertical display p	period	TVd		(480)		line	

<sup>1)</sup> In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

### 8-2. Horizontal display position

Item		Symbol	Min	Тур	Max	Unit	Note
Enable signal	Set up time	Tes	(5)	_	(Tc-10)	ns	
Enable signal	Pulse width	Тер	(2)	(640)	(TH-10)	clock	
H <sub>SYNC</sub> – Enable signal phase difference		The	(44)	_	(TH-664)	clock	

- 1) When ENAB is fixed at "Low", the display starts from the data of C104(clock) as shown in 8-5.
- 2) The horizontal display position is determined by ENAB signal.

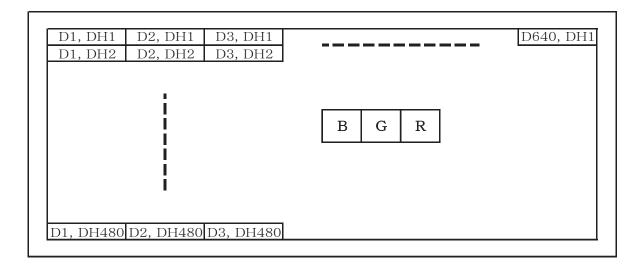
### 8-3. Vertical display position

- 1) The vertical display position (TVs) is 34th line.
- 2) ENAB signal is independent of vertical display position.

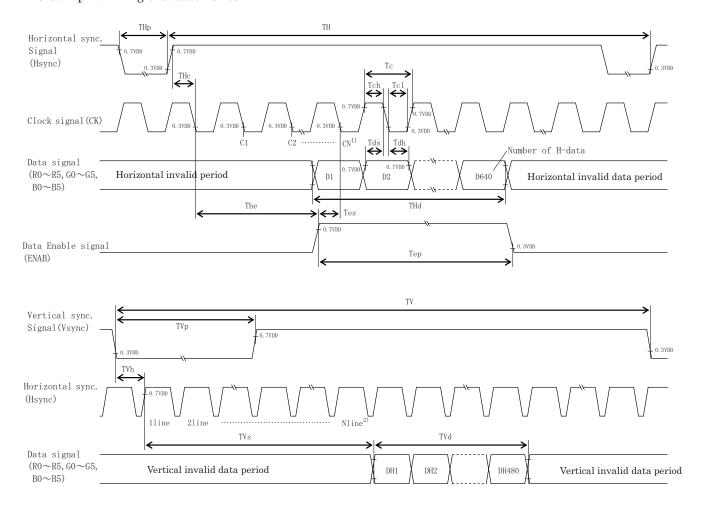


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## 8-4. Input Data Signals and Display position on the screen



### 8-5. Input timing characteristics



- 1) When ENAB is fixed at "Low", the display starts from the data of C104(Clock).
- 2) The vertical display position(TVs) is fixed at 34th line.



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## 9. Backlight characteristics

Item		Symbol	Min.	Тур.	Max.	Unit	Note
Forward current	1)	IF	-	(60)	-	mA	Ta=-20~70°C
			-	(15.8)	(18.4)	V	IF=60mA, Ta=-20°C
Forward voltage	1)	VF	-	(15.0)	(17.6)	V	IF=60mA, Ta=25℃
			-	(14.6)	(17.2)	V	IF=60mA, Ta=70°C
Operating life time	2), 3)	Т	-	(50,000)	-	h	IF=60mA, Ta=25°C

- 1) For each "AN-CA"
- 2) When brightness decrease 50% of minimum brightness.

  The average life of a LED will decrease when the LCD is operating at higher temperatures.
- 3) Life time is estimated data.(Condition: IF=60mA, Ta=25°C in chamber).
- 4) An input current below (TBD)mA may reduce the brightness uniformity of the LED backlight. This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.

#### 10. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.

No1. - No5. above indicate

- 1. Year code
- 2. Month code
- 3. Date
- 4. Version Number
- 5. Country of origin (Japan or China)

Year	2011	2012	2013	2014	2015	2016
Code	1	2	3	4	5	6

Month	Jan.	Feb.	Mar.	Apr.	May	Jun.
Code	1	2	3	4	5	6

Month	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Code	7	8	9	X	Y	Z



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#### 11. Warranty

#### 11-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

#### 11-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.

#### 12. Precautions for use

#### 12-1. Installation of the LCD

- 1) The LCD module has a grounding hole. Please ground the module to prevent noise and to stabilize its performance as circumstances demand.
- 2) A transparent protection plate shall be added to protect the LCD and its polarizer
- 3) The LCD shall be installed so that there is no pressure on the LSI chips.
- 4) The LCD shall be installed flat, without twisting or bending.
- 5) Please design the housing window so that its edges are between the active area and the effective area of the LCD screen.
- 6) Please refer to the following our recommendable value of Clamp-down torque when installing. Clamp-down torque : (TBD)±(TBD)N⋅m

Please set up 'SPEED-LOW', 'SOFT START-SLOW' when using electric driver. Recommendable screw JIS tapping screw two types nominal dia.(TBD)mm installing boss hole depth 4.85mm Max

Washer/mounting hole (Hole diameter) :  $\phi$  (TBD)  $\sim \phi$  (TBD)

Please be careful not to use high torque which may damage LCD in installation.

A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.

#### 12-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

#### 12-3. LCD operation

1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

#### 12-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified.
  - Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.



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#### 12-5. Usage

- 1) <u>DO NOT</u> store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol.
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not pull the LED lead wires and do not bend the root of the wires. Housing should be designed to protect LED lead wires from external stress.
- 7) Do not disassemble LCD because it will result in damage.
- 8) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 9) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 10) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.

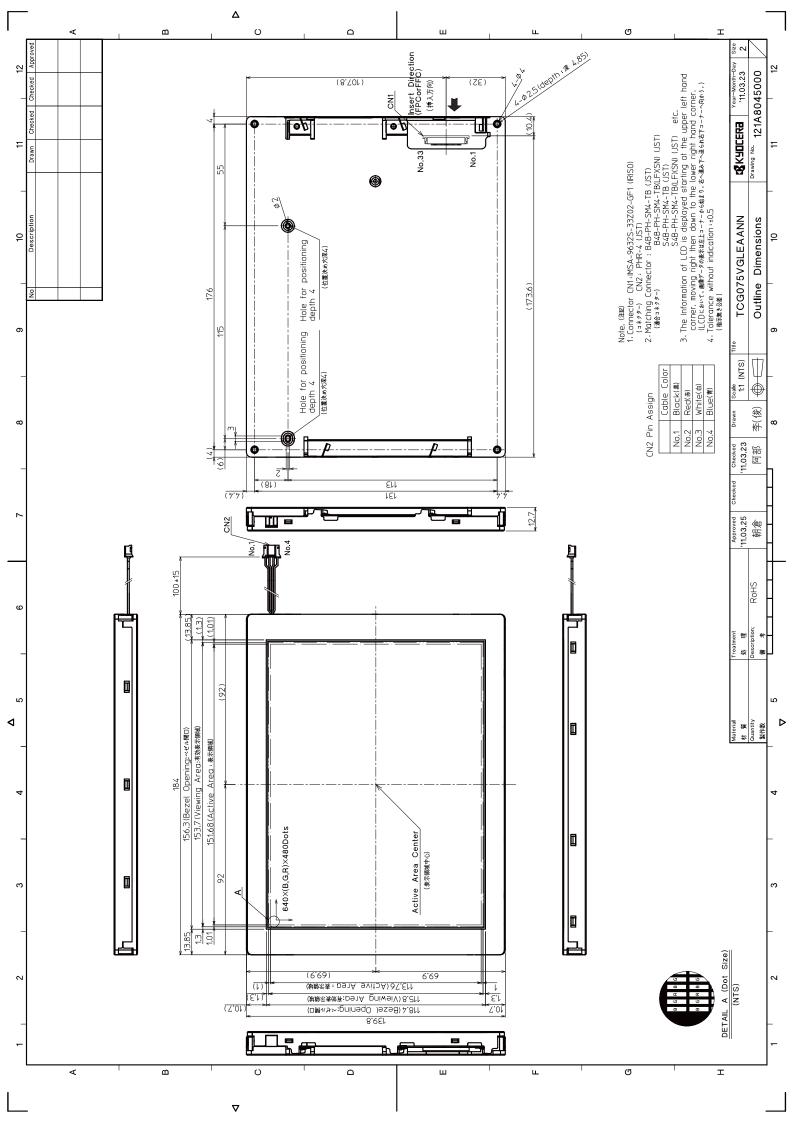
#### 13. Reliability test data

Test item	Test condition	Test time	Jud	gement
High temp. atmosphere	80°C	240h	Display function Display quality Current consumption	<ul><li>: No defect</li><li>: No defect</li><li>: No defect</li></ul>
Low temp. atmosphere	-30°C	240h	Display function Display quality Current consumption	: No defect : No defect : No defect
High temp. humidity atmosphere	40°C 90% RH	240h	Display function Display quality Current consumption	: No defect : No defect : No defect
Temp. cycle	-30°C 0.5h R.T. 0.5h 80°C 0.5h	10cycles	Display function Display quality Current consumption	<ul><li>: No defect</li><li>: No defect</li><li>: No defect</li></ul>
High temp. operation	70°C	500h	Display function Display quality Current consumption	<ul><li>: No defect</li><li>: No defect</li><li>: No defect</li></ul>

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.

  The reliability test is conducted only to examine the LCD's capability.





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Date	March 25, 2011

## KYOCERA INSPECTION STANDARD

TYPE: TCG075VGLEAANN-GN00

KYOCERA CORPORATION KAGOSHIMA HAYATO PLANT LCD DIVISION

Original	Designed by:	Engineering de	Confirmed by : QA dept.		
Issue Date	Prepared	Checked	Approved	Checked	Approved
March 25, 2011	S. Hatanaka	Y. Yamazaki	M.Fyjitani	I-Hamars	To Sul



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## Revision record

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## Visuals specification

#### 1) Note

		Note				
General			not defined within this inspection standard shall be			
			dditional standard shall be determined by mutual			
		consent.				
		_	t the image quality shall be applied to any defect within			
	the effec	the effective viewing area and shall not be applicable to outside of the area.				
	3. Inspection conditions					
	Luminance		: 500 Lux min.			
	Inspection distance		: 300 mm.			
	Temperature Direction		: 25 ± 5°C			
			: Directly above			
Definition of	Dot defect	Bright dot defect	The dot is constantly "on" when power applied to the			
inspection item			LCD, even when all "Black" data sent to the screen.			
			Inspection tool: 5% Transparency neutral density filter.			
			Count dot: If the dot is visible through the filter.			
			Don't count dot: If the dot is not visible through the			
			filter.  RGBRGBRGB  RGBRGBRGB  dot defect			
		Black dot defect	The dot is constantly "off" when power applied to the			
		Diack dot defect	LCD, even when all "White" data sent to the screen.			
		Adjacent dot	Adjacent dot defect is defined as two or more bright do			
			defects or black dot defects.			
			R G B R G B R G B R G B R G B R G B R G B R G B R G B			
	External	Bubble, Scratch,	Visible operating (all pixels "Black" or "White") and non			
	inspection	Foreign particle (Polarizer, Cell,	operating.			
		Backlight)				
		Appearance	Does not satisfy the value at the spec.			
		inspection				
	Others	LED wire	Damaged to the LED wires, connector, pin, functional failure or appearance failure.			
	Definition	Definition of circle size Definition of linear size				
	of size					
		d = (a + b)/2				



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#### 2) Standard

2) Standa		1		T				
	Classification Inspection item		Judgement standard					
Defect	Dot	Bright dot	defect	Acceptable number		: 4		
(in LCD	defect			Bright dot spacing : 5 mm or more		or more		
glass)		Black dot defect		Acceptable number : 5				
				Black dot spacing	Black dot spacing : 5 mm or more		or more	
		2 dot join Bright dot defect		Acceptable number : 2				
			Black dot defect	Acceptable number		: 3		
		3 or more		Acceptable number		: 0		
		3 or more dots join					×7	
	Otlana	Total dot defects  White dot, Dark dot		Acceptable number : 5 Max		X		
	Others		Dark dot	G: (				
		(Circle)		Size (mm d $\leq$		Ac	ceptable number	
				0.2 < d ≦			(Neglected) 5	
				0.2 < d \( \exists \)			3	
				0.4 < d = 0.5 < d	0.0		0	
				0.0			O .	
	inspection	Polarizer (	Scratch)					
(Defect or	ı			Width (mm)	Length (	mm)	Acceptable number	
Polarizer	or			W ≤ 0.1	_		(Neglected)	
between Polarizer				$0.1 < W \le 0.3$		≦ 5.0	(Neglected)	
and LCD	glass)				5.0 < L		0	
				0.3 < W	_		0	
		Polarizer (	Bubble)					
				Size (mm)		Acceptable number		
				d ≦ 0.2		(Neglected)		
				$0.2 < d \leq 0.3$		5		
				$0.3 < d \le 0.5$		3		
				0.5 < d			0	
		Foreign pa	ırticle					
		(Circular shape)		Size (mm)		Acceptable number		
				d ≤ 0.2		(Neglected)		
				$0.2 < d \leq 0.4$		5		
				$0.4 < d \leq 0.5$		3		
				$0.5 < \mathrm{d}$		0		
		Foreign pa	ırticle					
		(Linear shape) Scratch		Width (mm)	Length	(mm)	Acceptable number	
				$W \leq 0.03$		(111111/	(Neglected)	
		Derawii		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	_	≦ 2.0	(Neglected)	
				$0.03 < W \le 0.1$	2.0 < L		3	
					4.0 < L		0	
				0.1 < W	_		(According to	
				0.1 \ vv			(According to	



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