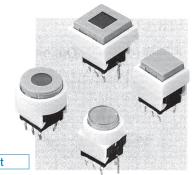
TP&TPL

Ultra-Miniature Pushbutton Switches



RoHS Compliant

Features -

1. Long Travel

DPDT ultra-miniature switch with long travel (latch position: 1 mm, total travel: 1.5 mm).

2. High Contact Reliability

Clip type contact mechanism ensures high reliability.

3. PC Board Mount

Terminal pitch is in inches (multiples of 2.54 mm) for all models. The unique terminal shape prevents the terminal pins from coming loose from the PC board during dip soldering.

4. Epoxy Sealed Terminals

Epoxy sealed terminals prevent ingress of flux.

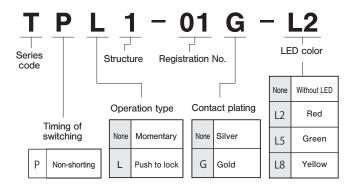
5. Wide Variety of Accessories

Wide selection of accessories including color buttons, mounting frames, and LED illuminations are available.

6. Unified Mounting Height

The mounting height of the TP/TPL series is the same as the LTR/LTM series which makes it convenient to design into the same panel.

Part Numbering



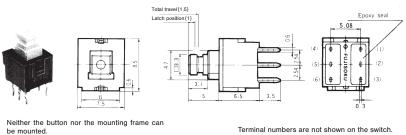
■ Specifications

Doting	Silver plated contacts	0.1A 30 VDC max.			
Rating	Gold plated contacts	0.1A 30 VDC max. 1 µA min	0.1A 30 VDC max. 1 μA min.		
Initial co	ontact	Silver plated contacts : 50 mΩ max.	(1 E A 2000 \/AC)		
resistan	ce	Gold plated contacts : 100 mΩ max.	(1.5 mA 200µ VAC)		
Dielectric strength		500 VAC 1 minute			
Insulation	on resistance	100 MΩ min. (500 VDC			
Electri	cal life	10,000 operations			
Operatir	ng TP	1.47±0.98N	(Momentaly)		
force	TPL	2.45±0.98N	(Push to lock)		
Operating temperature range		-10∼+70°C			
Storage range	e temperature	−25~+85°C			

Construction -

Fig.	1	2
Constructi	n	
		Without LED With LED

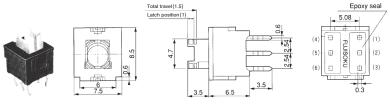
TP1•TPL1 (Without LED)



Terminal numbers are not shown on the switch.

	Switching	function	
Part No.		Push	Circuit diagrams
TP1-01□	ON	(ON)	200
TPL1-01	ON	ON	$\frac{3}{6}$
Connecting terminals	2-1 5-4	2-3 5-6	5 0 6

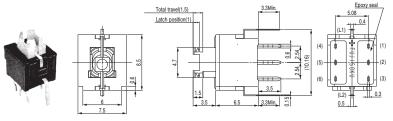
TP2.TPL2 (Without LED)



Terminal numbers are not shown on the switch.

	Switching	function		
Part No.		Push	Circuit diagrams	
TP2-01□	ON	(ON)	2	
TPL2-01□	ON	ON	0 3 4	
Connecting terminals	2-1 5-4	2-3 5-6	5006	

TP2.TPL2 (With LED)



Terminal numbers are not shown on the switch.

	Switching	function	
Part No.		Push	Circuit diagrams
TP2-01□-L■	ON	(ON)	2
TPL2-01□-L■	ON	ON	0 3 4
Connecting terminals	2-1 5-4	2-3 5-6	5006
LED circuit	L1	(+) 5	(-) L2

☐ : Contact plating code (Silver/Gold) ■ : LED color code

LED Specifications (TP2 •TPL2)

Symbol	Color	Forward Current (IF)	Forward	Reverse Voltage	
Syllibol	Color		nom.	max.	(VR)
L2	Red	30mA	2.0V	2.5V	DC5V
L5	Green	25mA	2.2V	2.5V	DC5V
L8	Yellow	30mA	2.1V	2.5V	DC5V

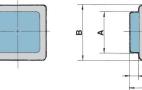
■PC Hole Layouts

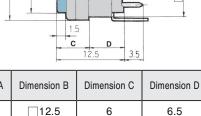
(Top view)

Туре	(without LED)	(with LED)
Dimensions	$ \begin{array}{c c} 6 \cdot \phi & 1 \\ \hline 3 & \\ 6 \cdot \phi & 1 \end{array} $ $ \begin{array}{c c} 5 \cdot 08 \\ \hline 7 & \\ 7 \cdot 1 \\ \hline 7 \cdot 1 $	91 (L1) (4) (5) (6) (L2)

The blue line represents the switch outline.

Dimensions with color button and mounting frame

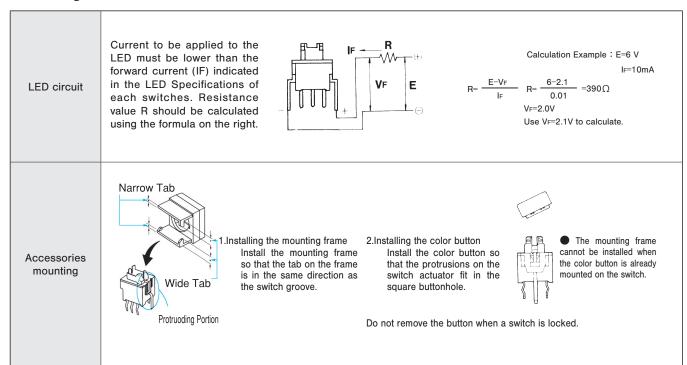




Button	Dimension A	Dimension B	Dimension C	Dimension D
□10	□10	□12.5	6	6.5
φ10	φ10	φ12.5	6	6.5
□7.5	□7.5	□10	6	6.5
φ7.5	φ7.5	φ10	5.3	7.2

Note: Neither the button nor the mounting frame can be mounted on to TP1 and TPL1.

Handling Precautions



■Contact method

Code	Item	Contact method				
Р	Non-shorting	Position of a button Free Push to Lock OFF Area Stroke	There is a range of complete OFF time in the transit process from Terminal ① (or ④) to ③ (or ⑥).			

ON area

■ Table of Part Numbers -

Co	ntactt	Series	TP1	TPL1	TP2	TPL2	
Non-illuminated		Silver	TP1-01	TPL1-01	TP2-01	TPL2-01	
Non-illuminated		Gold	★ TP1-01G		★ TP2-01G	★TPL2-01G	
Series		Series	TI	2	TPL2		
	_	Red	☆TP2-01-L2		☆TPL2-01-L2		
III. main aka al	Silver	Green	TP2-01	-L5	TPL2-01-L5		
Illuminated	S	Yellow	☆TP2-01	-L8	☆TPL2-01-L8		
		Red	★ TP2-01	★TP2-01G-L2		★TPL2-01G-L2	
	Gold	Green	★ TP2-01	G-L5	★TPL2-0	IG-L5	
	U)	Yellow	★ TP2-01	★TP2-01G-L8		★ TPL2-01G-L8	

■Optional Accessories -

《Sold separately》

Part Name	Color Button (Non-illuminated)					
Dimensions	7.5 3.3 3.9	\$ 7.5 3.3 3.9 \$\display 6	3.3 3.9	ø 10 3,3 3,9 ø 6		
Dark gray	140007480234	140007480272	140007480244	140007480282		
Gray	140007480235	140007480273	140007480245	140007480283		
Wite	140007480236	140007480274	140007480246	140007480284		
lvory	140007480237	_	140007480247	140007480285		
Red	140007480231	140007480269	140007480241	140007480279		

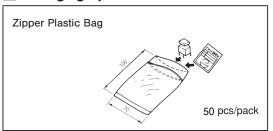
Part Name	Mounting Frame					
Dimensions		9 8 6 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	4 4 3 8 8 8 1 5 1 5 1 5 1 5 1 5 1 5 1 5 1 5 1			
Dark gray	140000340191	140000340195	140000340187	140000340199		
Gray	140000340192	140000340196	140000340188	140000340200		
Wite	140000340193	140000340197	140000340189	140000340201		
lvory	140000340194	_	_	140000340202		

Optional Accessories

《Sold separately》

Color Button (Illuminated)		
Dimensions	Screen Screen Screen	Screen 9 7.5
Clear	140007480466	140007480467
Red Clear	140007480238	140007480276
Green Clear	140007480239	140007480277
Yellow clear	140007480240	140007480278

■Packaging Specifications



■ Soldering Specifications -

(1)Manual Soldering

Device: Soldering iron

1)380°C, Max.; 3 seconds, Max.

(2)Wave Soldering

Device: Jet wave type or dip type

1)245°C; 3 seconds, Max.

- Pre-heating should be done at temperatures below 80°C to 120°C and within 120 seconds.
- For TPL type, soldering should be done with the lock released.
- Do not dip solder the switches with color buttons or mounting frames attached. Soldering heat may deform the accessories or cause ingress of flux.

Flux Cleaning

- (1) Solvents: Fluorine or Alcohl type
- (2) The TP/TPL series are not washable. To wash the PC board, clean the soldering surface of the PC board with a brush so that the switch is not exposed to the cleaning solution.
- (3)After soldering, wait until the temperature of the terminals cool down to 90°C or below or until the parts are exposed to room temperature for more than 5 min. before washing.

Switch Operation —

- (1) Operating force should be 9.8 N or less.
- (2) Do not operate the switch right after soldering.
- (3) Do not solder the switch with the actuator pressed down.