





# **GRF5506**

# HIGH LINEARITY POWER AMPLIFIER 0.66 to 0.72 GHz

#### **FEATURES**

- Excellent OP1dB, OIP3, ACLR and IM3 Performance
- Native Linearity Provides up to +25 dBm P<sub>OUT</sub> with > 45 dBc ACLR – Without the Need for Digital Predistortion Correction
- +24.5 dBm Linear Output Power Maintained at 85 °C
- Flexible Biasing Provides Latitude for Linearity Optimization
- 190 mA Native Mode Quiescent Current Consumption
- 5 V Supply Voltage
- 50  $\Omega$  Single-ended Input and Output Impedances
- Digital Shutdown
- Rugged Design is Extremely Resilient to Mismatched Loads
- -40 to 85 °C Operating Temperature Range
- Compact 3 x 3 mm QFN-16 Package

#### Reference: 5 V / 690 MHz / 190 mA Icco

• Gain: 28.4 dB

OIP3: 46.8 dBm @ 23 dBm P<sub>OUT</sub>/tone

OP1dB: 33.3 dBmNoise Figure: 4.5 dB

#### **APPLICATIONS**

- Cellular Boosters/Repeaters
- Automotive Compensators
- Picocells/Femtocells
- Cellular DAS
- Customer Premise Equipment
- Wireless Infrastructure

#### **DESCRIPTION**

The GRF5506 is a high gain, two-stage InGaP HBT power amplifier designed to deliver excellent P1dB, ACLR and IM3 performance over the 660 to 720 MHz band. Its exceptional native linearity makes it an ideal choice for transmitter applications that typically do not employ digital predistortion correction schemes.

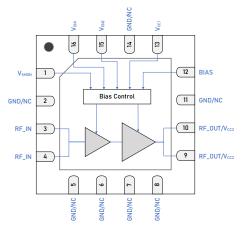
RELEASE Ø DATA SHEET

This device is part of a complete family of externally matched linear amplifiers that cover the following frequency ranges:

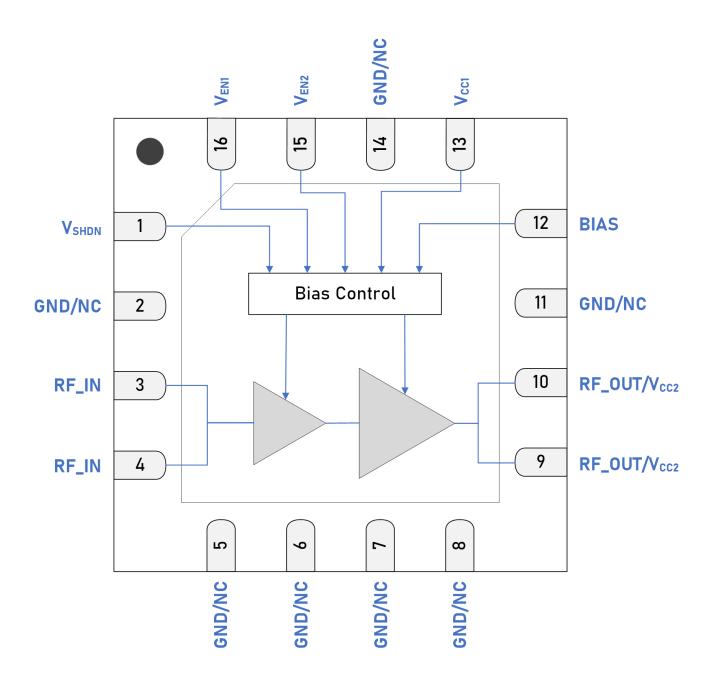
GRF5506: 0.66 - 0.72 GHz GRF5518: 1.8 - 1.91 GHz
GRF5507: 0.7 - 0.8 GHz GRF5519: 1.92 - 2.0 GHz
GRF5508: 0.8 - 0.9 GHz GRF5521: 2.11 - 2.17 GHz

Please consult with the GRF applications engineering team for custom tuning/evaluation board data.

#### **BLOCK DIAGRAM**

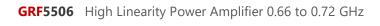






3 x 3 mm QFN-16 Pin Out (Top View)





#### **Pin Assignments**

Pin	Name	Description	Note
1	Vshdn	Digital Shutdown Pin	$V_{SHDN} \ge 1.7 \text{ V (Logic HIGH) disables device. } V_{SHDN} \le 0.9 \text{ V (Logic LOW) enables device.}$
2, 5, 6, 7, 8, 11, 14	GND/NC	Ground or No Connect	No internal connection to die. These pins can be left unconnected, or be connected to ground (recommended). Use a via as close to the pin as possible if grounded.
3, 4	RF_IN	RF Input	Internally matched 50 $\Omega$ . An external DC blocking cap must be used. Pins 3 &4 tied together on system board.
9, 10	RF_OUT/V <sub>CC2</sub>	PA Output/Bias Voltage	Pins 9 & 10 tied together on system board. V <sub>CC2</sub> must be applied to this pin via an RF choke.
12	Bias	Bias Circuit Supply	Connect to V <sub>CC2</sub> through external resistor.
13	V <sub>CC1</sub>	Bias Voltage	Connect to V <sub>CC1</sub> through external resistor.
15	$V_{\text{EN2}}$	Enable2 Voltage Input	$V_{EN2}$ and series resistor set $I_{CCQ}$ for the output stage. $V_{EN2} \le 0.2$ V disables stage 2.
16	V <sub>EN1</sub>	Enable1 Voltage Input	$V_{EN1}$ and series resistor set $I_{CCQ}$ for the input stage. $V_{EN1} \le 0.2$ V disables stage 1. Connecting an external de-coupling capacitor to ground is required for optimal NF performance.
PKG BASE	GND	Ground	Provides DC and RF ground for the amplifier, as well as thermal heat sink.  Recommend multiple 8 mil vias beneath the package for optimal RF and thermal performance. Refer to evaluation board top layer graphic on schematic page.



#### **Absolute Ratings**

	Parameter	Symbol	Min.	Max.	Unit	
Drain Voltage		V <sub>CC</sub>		5.5	V	
50 Ω, V <sub>CC</sub> = 5 V, CW Tone, 100% DC, T <sub>PKG</sub> HEAT SINK = 25 °C		P <sub>IN MAX</sub>		13	-ID	
RF Input Power	Load VSWR $\leq$ 8:1, all phase angles, $V_{CC} = 5 \text{ V}$ , CW Tone, 100% DC, $T_{PKG \text{ HEAT SINK}} = -40 \text{ to } 85 \text{ °C}$	P <sub>IN MAX</sub>		5	dBm	
Operating Temp	erature (Package Heat Sink)	T <sub>PKG</sub> HEAT SINK	-40	85	°C	
Maximum Junction Temperature (MTTF > 10 <sup>6</sup> Hours)		Тл мах		170	°C	
Maximum Dissipated Power (Stage 1). DC only. No RF applied.		P <sub>DISS MAX</sub>		500	mW	
Maximum Dissipated Power (Stage 2). DC only. No RF applied.		P <sub>DISS MAX</sub>		850	mW	
Electrostatic Disc	charge					
Charged Device Model		CDM	1000		V	
Human Body Model		НВМ	1000		V	
Storage						
Storage Temperature		$T_{STG}$	-65	150	°C	
Moisture Sensitivity Level		MSL		1		



#### **Caution! ESD Sensitive Device**

**Exceeding Absolute Maximum Rating conditions may cause permanent damage to the device.** 

Note: For additional information, please refer to *Manufacturing Note MN-001* — *Package and Manufacturing Information*.



All Guerrilla RF products are provided in RoHS compliant lead (Pb)-free packaging requiring no exemptions. Additional information for this topic can be found at this link - *Environmental and Restricted Substance Statement Library*.





## **Recommended Operating Conditions**

		Specification		1			
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Supply Voltage	Vcc	3	5	5.5	V		
Operating Temperature (Package Heat Sink)	T <sub>PKG</sub> HEAT SINK	-40		85	°C		
RF Frequency Range	F <sub>RF</sub>	0.66	0.69	0.72	GHz	Typical Application Schematic Using the 0.66 to 0.72 GHz Tuning Set ( <b>note 1</b> ).	
RF_IN Port Impedance	Z <sub>RFIN</sub>		50		Ω	Single Ended with 2-element Match.	
RF_OUT Port Impedance	Z <sub>RFOUT</sub>		50		Ω	Single Ended with 3-element Match.	

**Note 1:** Operation outside this range is possible, but with degraded performance of some parameters.



#### **Nominal Operating Parameters – General**

The following conditions apply unless noted otherwise: Typical Application Schematic using the 0.66 to 0.72 GHz tuning set, M5 = 1.7 k $\Omega$ , M9 = 3.3 k $\Omega$ , V<sub>SHDN</sub> = LOW, V<sub>CC</sub> = 4.75 to 5.25 V, I<sub>CCQ</sub> = 190 mA, P<sub>OUT</sub> = +23 dBm, F<sub>TEST</sub> = 0.69 GHz, 50  $\Omega$  system impedance, T<sub>PKG HEAT SINK</sub> = -40 to 85 °C. Typical values are at V<sub>CC</sub> = 5 V, I<sub>CCQ</sub> = 190 mA, P<sub>OUT</sub> = +23 dBm, T<sub>PKG HEAT SINK</sub> = 25 °C. Evaluation board losses are included within the specifications.

		Specification					
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Supply Quiescent Current	Iccq		190		mA	Iccq1 + Iccq2. No RF Applied.	
Supply Current with RF Applied	lcc		290		mA	Icc1 + Icc2. RF Applied with Pout =23dBm	
Enable Current 1	I <sub>ENABLE1</sub>		2.7		mA	V <sub>CC</sub> = 5 V, T <sub>PKG HEAT SINK</sub> = 25 °C.	
Enable Current 2	lenable2		1.2		mA	V <sub>CC</sub> = 5 V, T <sub>PKG HEAT SINK</sub> = 25 °C.	
Operating Temperature Range	T <sub>PKG</sub> HEAT SINK	-40		85	°C	Measured on Package Heat Sink.	
Logic Input Low	VIL	0		0.9	V	Applies to V <sub>SHDN</sub> Input.	
Logic Input High	V <sub>IH</sub>	1.7		V <sub>CC</sub>	V	Applies to V <sub>SHDN</sub> Input.	
Logic Current Low	lıL		3		nA	Applies to V <sub>SHDN</sub> Input, V <sub>IL</sub> = 0.9 V.	
			60			Applies to V <sub>SHDN</sub> Input, V <sub>IH</sub> = 1.8 V.	
Logic Current High	I <sub>IH</sub>		280		μΑ	Applies to V <sub>SHDN</sub> Input, V <sub>IH</sub> = 3.3 V.	
Switching Rise Time	T <sub>RISE</sub>		500		ns	Applies to V <sub>SHDN</sub> Input.	
Switching Fall Time	T <sub>FALL</sub>		2800		ns	Applies to V <sub>SHDN</sub> Input.	
Disabled Mode					'		
Supply Quiescent Current	Iccq-shdn		1		μΑ	V <sub>CC</sub> = 5 V, V <sub>SHDN</sub> = HIGH.	
Enable Current 1	IENABLE1-SHDN		3		mA	V <sub>CC</sub> = 5 V, V <sub>SHDN</sub> = HIGH.	
Enable Current 2	I <sub>ENABLE2</sub> -SHDN		1.3		mA	V <sub>CC</sub> = 5 V, V <sub>SHDN</sub> = HIGH.	
hermal Data (Stage 1)					'		
Thermal Resistance (Infrared Scan)	Θις		163		°C/W	On Standard Evaluation Board. No RF.	
hermal Data (Stage 2)							
Thermal Resistance (Infrared Scan)	Θ <sub>JC</sub>		98		°C/W	On Standard Evaluation Board. No RF.	
merma resistance (initiated Scall)	O)C				C/ VV	On Standard Evaluation Board. No I	



#### Nominal Operating Parameters – RF (0.66 to 0.72 GHz, 5 V Operation)

The following conditions apply unless noted otherwise: Typical Application Schematic using the 0.66 to 0.72 GHz tuning set, M5 = 1.7 k $\Omega$ , M9 = 3.3 k $\Omega$ , V<sub>SHDN</sub> = LOW, V<sub>CC</sub> = 4.75 to 5.25 V, I<sub>CCQ</sub> = 190 mA, P<sub>OUT</sub> = +23 dBm, F<sub>TEST</sub> = 0.69 GHz, 50  $\Omega$  system impedance, T<sub>PKG</sub> HEAT SINK</sub> = -40 to 85 °C. Typical values are at V<sub>CC</sub> = 5 V, I<sub>CCQ</sub> = 190 mA, P<sub>OUT</sub> = +23 dBm, T<sub>PKG</sub> HEAT SINK</sub> = 25 °C. Evaluation board losses are included within the specifications.

		Specification		ı		
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Small Signal Gain	S21	26.4 (note 2)	28.4		dB	LTE 20MHz 100RB TM1.1 Downlink Waveform with 9.8dB PAR, $F_{TEST} = 0.69$ GHz, $T_{PKG HEAT SINK} = 25$ °C, $V_{CC} = 5$ V, $P_{IN} = -25$ dBm.
Standby Mode Gain	S21 <sub>STBY</sub>		-45		dB	Disabled Mode, LTE 20MHz 100RB TM1.1 Downlink Waveform with 9.8dB PAR, V <sub>SHDN</sub> /V <sub>EN1</sub> /V <sub>EN2</sub> = HIGH, P <sub>IN</sub> = 0 dBm.
Input Return Loss	S11		> 14		dB	F <sub>RF</sub> = 0.66 to 0.72 GHz.
Output Return Loss	S22		> 5		dB	F <sub>RF</sub> = 0.66 to 0.72 GHz.
Reverse Isolation	S12		> 45		dB	F <sub>RF</sub> = 0.66 to 0.72 GHz.
Evaluation Board Noise Figure	NF		4.5		dB	
Output 3rd Order Intercept	OIP3		46.8		dBm	+23 dBm P <sub>OUT</sub> per Tone at 600 kHz Spacing.
Output 1 dB Compression Power	OP1dB	31.8 (note 2)	33.3		dBm	Sine wave input, $V_{CC} = 5 \text{ V}$ , $T_{PKG \text{ HEAT SINK}} = 25 \text{ °C}$ .
Adjacent Channel Leakage Ratio	ACLR			-45	dBc	Pout = +23 dBm, LTE 20MHz 100RB TM1.1 Downlink Waveform with 9.8dB PAR, F <sub>TEST</sub> = 0.69 GHz, T <sub>PKG HEAT SINK</sub> = 25 °C, V <sub>CC</sub> = 5 V ( <b>note 2</b> ).

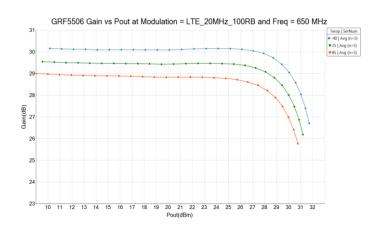
**Note 2:** MIN/MAX limits defined using *modelled estimates* that account for part-to-part variations and expected process spreads. As additional production lots are fabricated, accumulated test data will be used to refine the MIN/MAX limits.

#### **Typical Operating Curve Conditions**

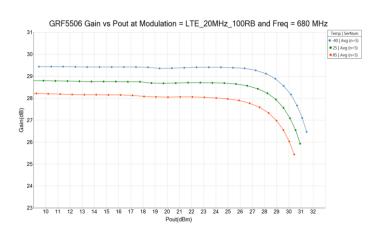
The following conditions apply unless noted otherwise: Typical Application Schematic using the 0.66 to 0.72 GHz tuning set, M5 = 1.7 k $\Omega$ , M9 = 3.3 k $\Omega$ , V<sub>SHDN</sub> = LOW, V<sub>CC</sub> = 5 V, I<sub>CCQ</sub> = 190 mA, F<sub>TEST</sub> = 0.69 GHz, 50  $\Omega$  system impedance, T<sub>PKG</sub> HEAT SINK</sub> = 25 °C. Evaluation board losses are included within the plots.

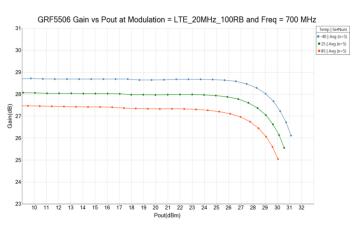


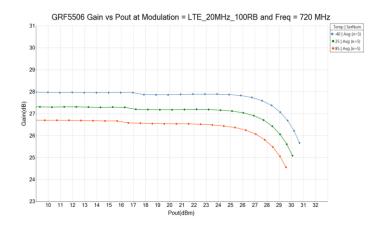
## **GRF5506 Typical Operating Curves:** *Gain vs. Pout (9.8 dB PAR)*

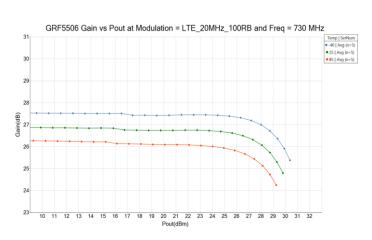






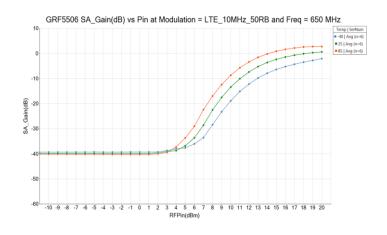


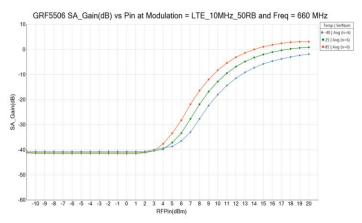


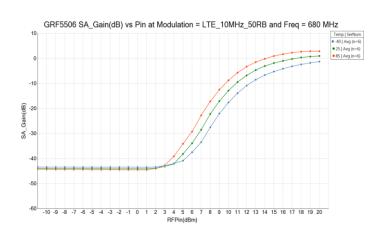


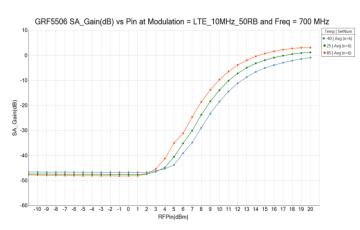


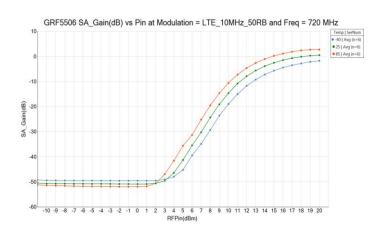
## GRF5506 Typical Operating Curves: Gain vs. P<sub>IN</sub> (Shutdown Mode, V<sub>SHDN</sub> = 3.3V, 9.6dB PAR)

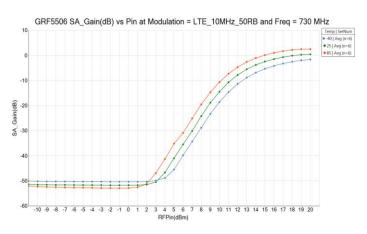






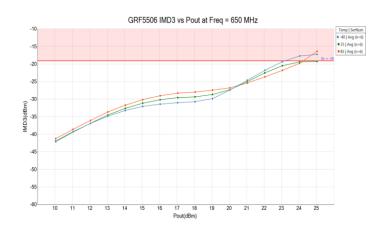


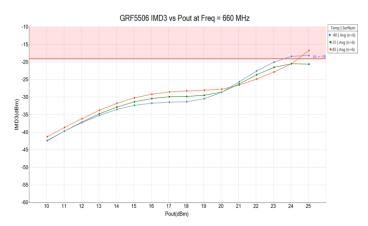


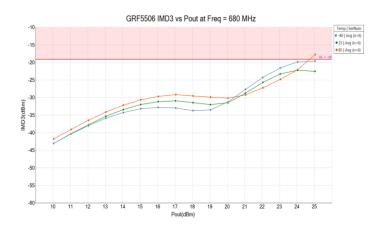


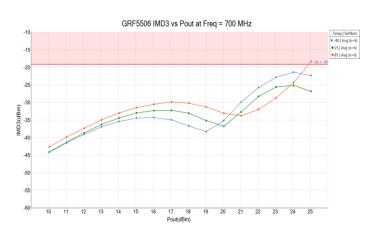


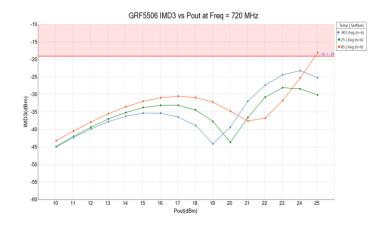
# GRF5506 Typical Operating Curves: IMD3 vs. Pout (600kHz Tone Spacing)

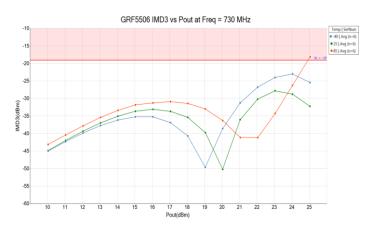






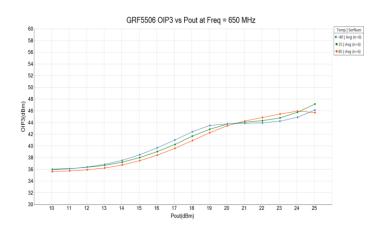


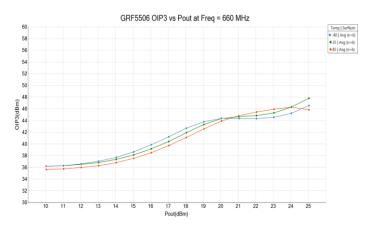






## GRF5506 Typical Operating Curves: OIP3 vs. Pout (600kHz Tone Spacing)

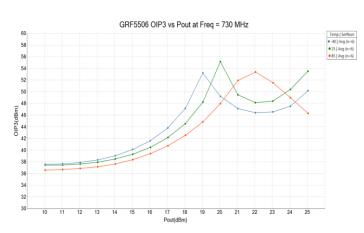






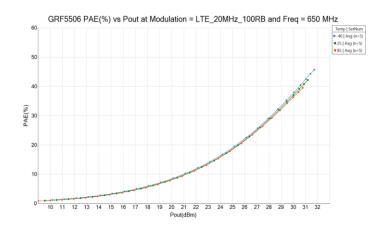


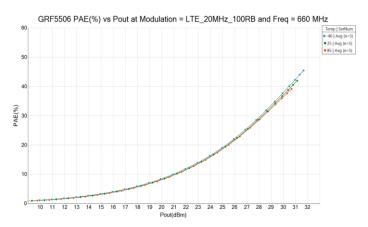


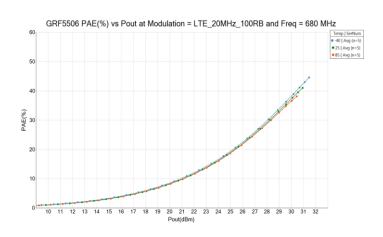


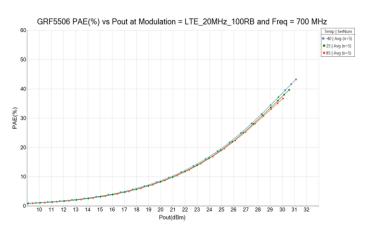


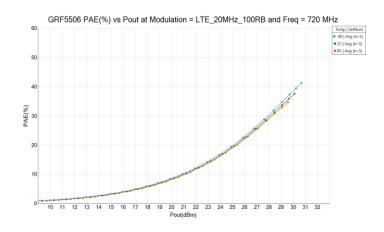
## GRF5506 Typical Operating Curves: PAE vs. Pout (9.8 dB PAR)

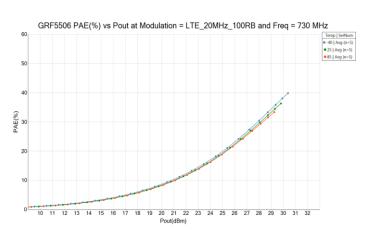






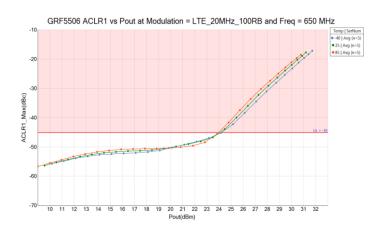


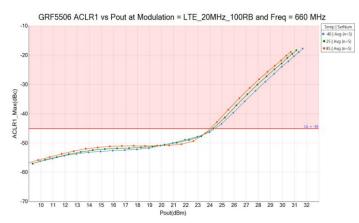


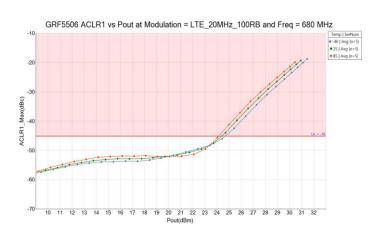


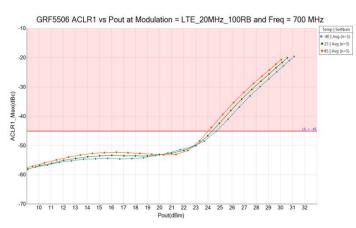


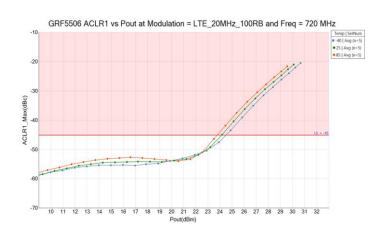
#### GRF5506 Typical Operating Curves: ACLR vs. Pout (9.8 dB PAR)

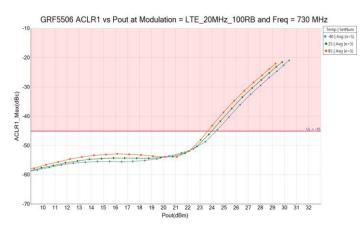






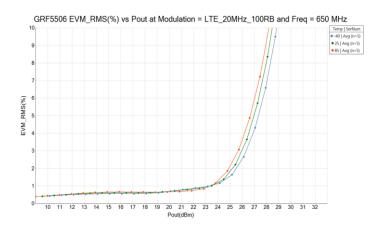


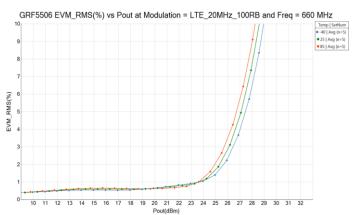


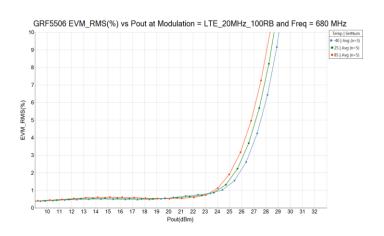


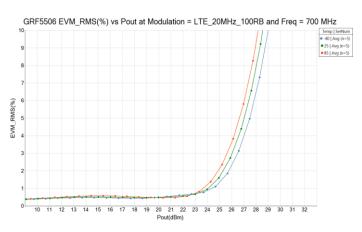


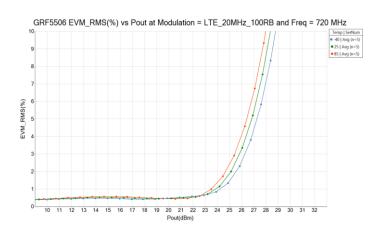
## **GRF5506 Typical Operating Curves:** *EVM vs. Pout (9.8 dB PAR)*

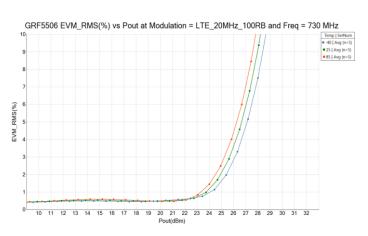






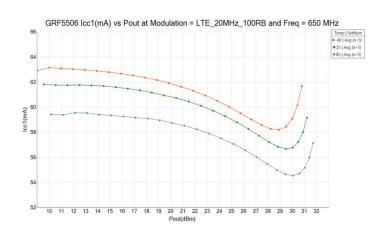


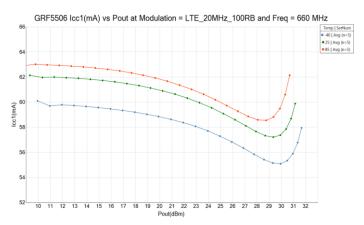


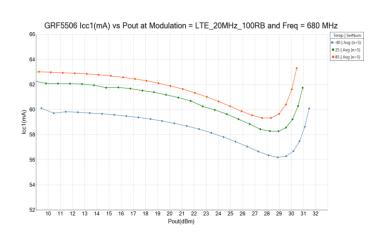


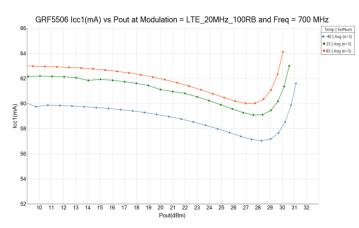


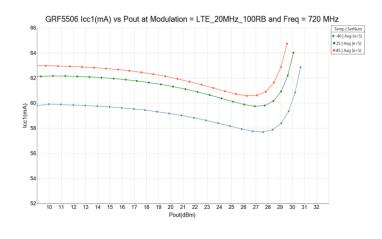
## GRF5506 Typical Operating Curves: Stage1 Icc vs. Stage2 Pout (9.8 dB PAR)

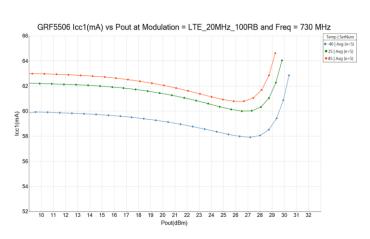






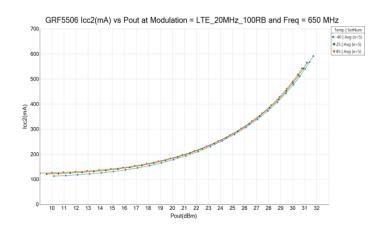


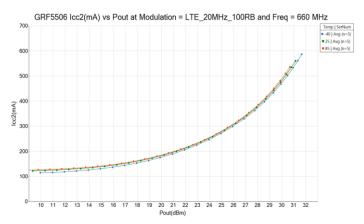


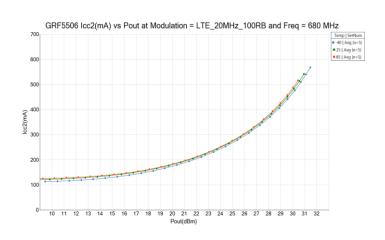


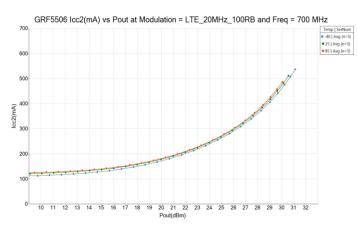


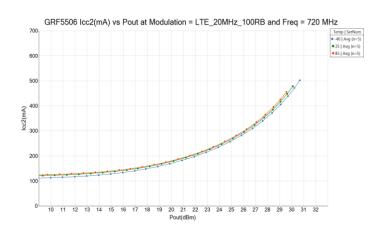
# GRF5506 Typical Operating Curves: Stage2 Icc vs. Stage2 Pout (9.8 dB PAR)

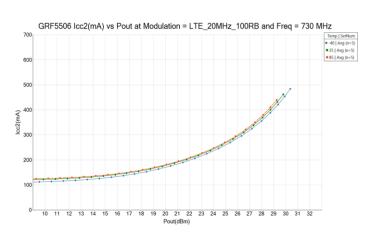






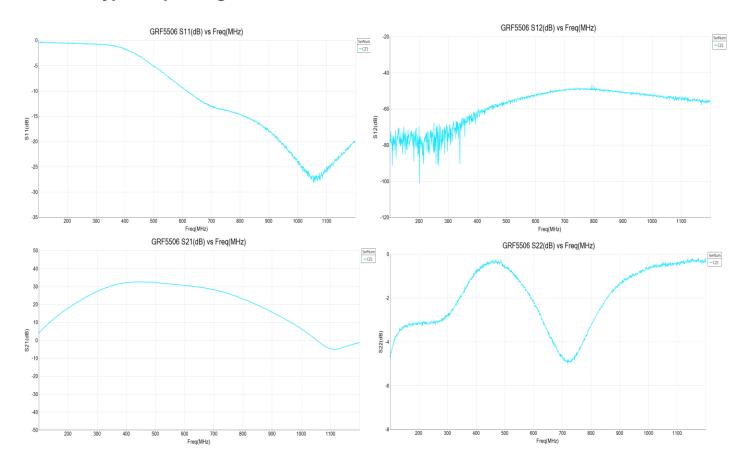






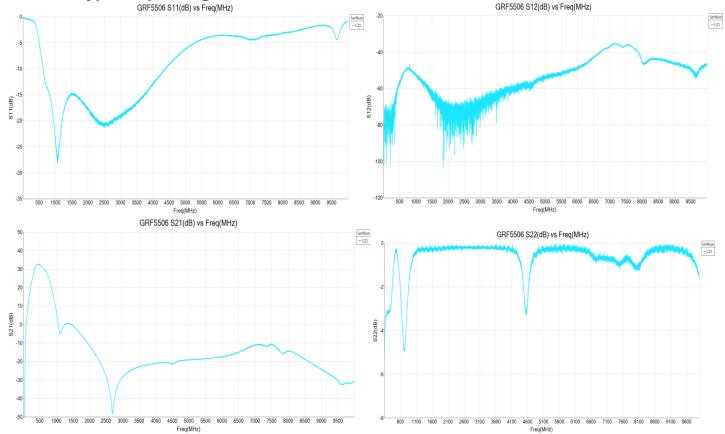


# **GRF5506 Typical Operating Curves:** S-Parameters









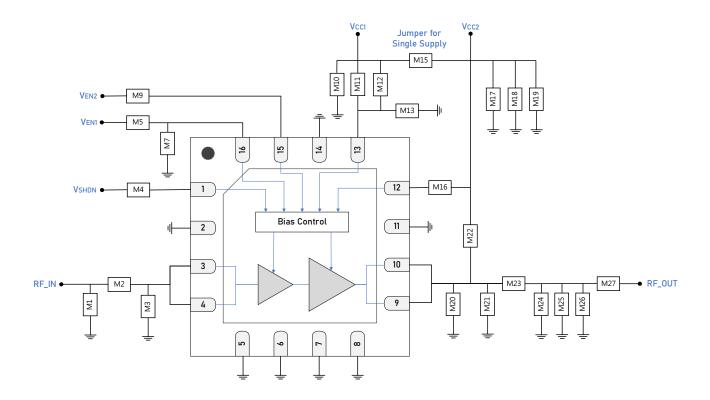




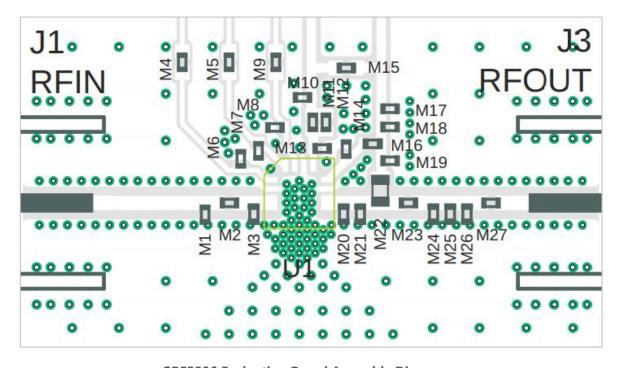
#### **Truth Table**

Pin	Logic	Condition		
.,	LOW	Full Operation		
Vshdn	HIGH	All Amplifiers Off		
.,	LOW	Stage 1 Amplifier Off		
V <sub>EN1</sub>	HIGH	Stage 1 Amplifier On		
V <sub>EN2</sub>	LOW	Stage 2 Amplifier Off		
	HIGH	Stage 2 Amplifier On		





**GRF5506 Standard Test Schematic** 



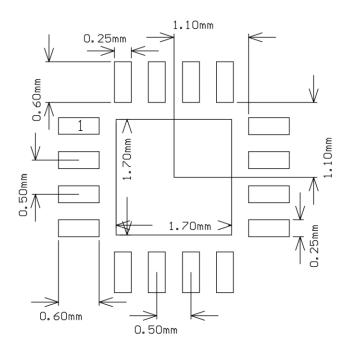
**GRF5506 Evaluation Board Assembly Diagram** 



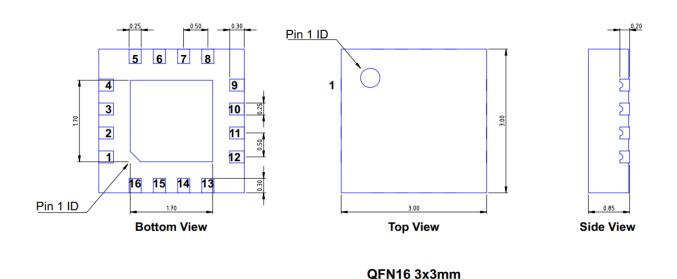
#### **GRF5506 Evaluation Board Assembly Diagram Reference**

Component	Туре	Manufacturer	Family	Value	Package Size	Substitution
M1	Inductor	Murata	LQG	10.0 nH	0402	ok
M2	Capacitor	Murata	GJM	8.2 pF	0402	ok
M4	Resistor	Various	5%	0 Ω	0402	ok
M5	Resistor	Various	5%	1.7 kΩ	0402	ok
M7	Capacitor	Murata	GRM	100 pF	0402	ok
M9	Resistor	Various	5%	3.3 kΩ	0402	ok
M10	Capacitor	Murata	GRM	0.1 μF	0402	ok
M11	Inductor	Murata	LQG	8.2 nH	0402	ok
M15	Resistor	Various	5%	0 Ω	0402	ok
M16	Resistor	Various	5%	0 Ω	0402	ok
M18	Capacitor	Murata	GRM	10 μF	0402	ok
M19	Capacitor	Murata	GRM	100 pF	0402	ok
M22	Inductor: High Q	Murata	LQW	24 nH	0603	ok
M23	Inductor: High Q	Murata	LQW	3.2 nH	0402	ok
M24	Capacitor	Murata	GJM	10 pF	0402	ok
M27	Capacitor	Murata	GJM	47 pF	0402	ok
M3, M6, M8, M12, M13, M14, M17, M20, M21, M25, M26	DNP					
Evaluation Board	QFN16-30-24-B					





3 x 3 mm QFN-16 Suggested PCB Footprint (Top View)



3 x 3 mm QFN-16 Package Dimensions

Dimensions in millimeters Dimensional Tolerance: ±0.05



## **Package Marking Diagram**



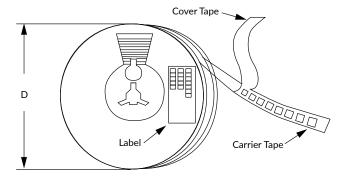
- Line 1: "YY" = YEAR. "WW" = WORK WEEK the Device was assembled.
- Line 2: "GRF" = Guerrilla RF.
- Line 3: "XXXX" = Device PART NUMBER.

## **Tape and Reel Information**

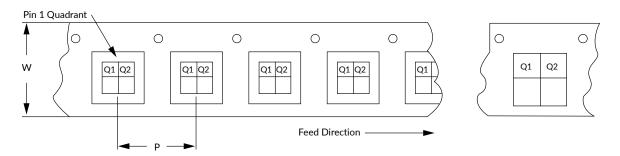
Guerrilla RF's tape and reel specification complies with Electronics Industries Association (EIA) standards for "Embossed Carrier Tape of Surface Mount Components for Automatic Handling" (reference EIA-481). See the following page for the Tape and Reel Specification and Device Package Information table, which includes units per reel.

Devices are loaded with pins down into the carrier pocket with protective cover tape and reeled onto a plastic reel. Each reel is packaged in a cardboard box. There are product labels on the reel, the protective ESD bag and the outside surface of the box.

For the Tape and Reel Reference Table, please refer to: https://www.guerrilla-rf.com/prodFiles/Manufacturing/MN001.pdf



Tape and Reel Packaging with Reel Diameter Noted (D)



Carrier Tape Width (W), Pitch (P), Feed Direction and Pin 1 Quadrant Information





# **Revision History**

Revision Date	Description of Change
October 14, 2020	Release Ø update. Converted format to new template. Added typcial operating curves.
October 15, 2020	Corrected I <sub>ENABLE</sub> values.
March 1, 2021	Added S-Parameters.
March 1, 2022	Updated Package Marking Diagram.
January 23, 2023	Absolute Ratings Table: added the following condition to Maximum Dissipated Power for Stage 1 & 2: DC only. No RF applied.





#### **Data Sheet Classifications**

Data Sheet Status	Notes
Advance	S-parameter and NF data based on EM simulations for the fully packaged device using foundry-supplied transistor S-parameters. Linearity estimates based on device size, bias condition and experience with related devices.
Preliminary	All data based on evaluation board measurements taken within the Guerrilla RF Applications Lab. Any MIN/MAX limits represented within the data sheet are based solely on <i>estimated</i> part-to-part variations and process spreads. All parametric values are subject to change pending the collection of additional data.
Release Ø	All data based on measurements taken with <i>production-released</i> material. TYP values are based on a combination of ATE and bench-level measurements, with MIN/MAX limits defined using <i>modelled estimates</i> that account for part-to-part variations and expected process spreads. Although unlikely, future refinements to the TYP/MIN/MAX values may be in order as multiple lots are processed through the factory.
Release A-Z	All data based on measurements taken with production-released material derived from multiple lots which have been fabricated over an extended period of time. MIN/MAX limits may be refined over previous releases as more statistically significant data is collected to account for process spreads.

Information in this data sheet is specific to the Guerrilla RF, Inc. ("Guerrilla RF") product identified.

This data sheet, including the information contained in it, is provided by Guerrilla RF as a service to its customers and may be used for informational purposes only by the customer. Guerrilla RF assumes no responsibility for errors or omissions on this data sheet or the information contained herein. Information provided is believed to be accurate and reliable, however, no responsibility is assumed by Guerrilla RF for its use, nor for any infringement of patents, or other rights of third parties, resulting from its use. Guerrilla RF assumes no liability for any data sheet, data sheet information, materials, products, product information, or other information provided hereunder, including the sale, distribution, reproduction or use of Guerrilla RF products, information or materials.

No license, whether express, implied, by estoppel, by implication or otherwise is granted by this data sheet for any intellectual property of Guerrilla RF, or any third party, including without limitation, patents, patent rights, copyrights, trademarks and trade secrets. All rights are reserved by Guerrilla RF.

All information herein, products, product information, data sheets, and data sheet information are subject to change and availability without notice. Guerrilla RF reserves the right to change component circuitry, recommended application circuitry and specifications at any time without prior notice. Guerrilla RF may further change its data sheet, product information, documentation, products, services, specifications or product descriptions at any time, without notice. Guerrilla RF makes no commitment to update any materials or information and shall have no responsibility whatsoever for conflicts, incompatibilities, or other difficulties arising from any future changes.

GUERRILLA RF INFORMATION, PRODUCTS, PRODUCT INFORMATION, DATA SHEETS AND DATA SHEET INFORMATION ARE PROVIDED "AS IS" AND WITHOUT WARRANTY OF ANY KIND, WHETHER EXPRESS, IMPLIED, STATUTORY, OR OTHERWISE, INCLUDING FITNESS FOR A PARTICULAR PURPOSE OR USE, MERCHANTABILITY, PERFORMANCE, QUALITY OR NON-INFRINGEMENT OF ANY INTELLECTUAL PROPERTY RIGHT; ALL SUCH WARRANTIES ARE HEREBY EXPRESSLY DISCLAIMED. GUERRILLA RF DOES NOT WARRANT THE ACCURACY OR COMPLETENESS OF THE INFORMATION, TEXT, GRAPHICS OR OTHER ITEMS CONTAINED WITHIN THESE MATERIALS. GUERRILLA RF SHALL NOT BE LIABLE FOR ANY DAMAGES, INCLUDING BUT NOT LIMITED TO ANY SPECIAL, INDIRECT, INCIDENTAL, STATUTORY, OR CONSEQUENTIAL DAMAGES, INCLUDING WITHOUT LIMITATION, LOST REVENUES OR LOST PROFITS THAT MAY RESULT FROM THE USE OF THE MATERIALS OR INFORMATION, WHETHER OR NOT THE RECIPIENT OF MATERIALS HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGE

Customers are solely responsible for their use of Guerrilla RF products in the Customer's products and applications or in ways which deviate from Guerrilla RF's published specifications, either intentionally or as a result of design defects, errors, or operation of products outside of published parameters or design specifications. Customers should include design and operating safeguards to minimize these and other risks. Guerrilla RF assumes no liability or responsibility for applications assistance, customer product design, or damage to any equipment resulting from the use of Guerrilla RF products outside of stated published specifications or parameters.