



According to DIN 912

Screws with nominal length shaded in grey are threaded to the head with distance for last full thread and head bearing surface Lg Max = 3 Pitches
 Screws with nominal length shaded in white are partially threaded with specified Ls & Lg values

b Ref	M1.4	M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20
	14	15	16	17	18	20	22	24	28	32	36	40	44	48	52

Length	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Length							
2		0.9																											2							
2.5		0.9		1.05																										2.5						
3		0.9		1.05		1.2																								3						
4		0.9		1.05		1.2		1.35																						4						
5		0.9		1.05		1.2		1.35		1.5																				5						
6		0.9		1.05		1.2		1.35		1.5		2.1																		6						
8		0.9		1.05		1.2		1.35		1.5		2.1		2.4																8						
10		0.9		1.05		1.2		1.35		1.5		2.1		2.4		3														10						
12		0.9		1.05		1.2		1.35		1.5		2.1		2.4		3		3.75												12						
16				1.05		1.2		1.35		1.5		2.1		2.4		3		3.75		4.5										16						
20						1.2		1.35		1.5		2.1		2.4		3		3.75		4.5		5.25								20						
25								1.35	4.5	7		2.1		2.4		3		3.75		4.5		5.25		6		6				25						
30									9.5	12	6.5	10	4	8		3		3.75		4.5		5.25		6		6		7		30						
35											11.5	15	9	13	6	11		3.75		4.5		5.25		6		6		7		35						
40											16.5	20	14	18	11	16	5.75	12		4.5		5.25		6		6		7		40						
45													19	23	16	21	10.75	17	5.5	13		5.25		6		6		7		45						
50													24	28	21	26	15.75	22	10.5	18		5.25		6		6		7		50						
55															26	31	20.75	27	15.5	23	10.25	19		6		6		7		55						
60																31	36	25.75	32	20.5	28	15.25	24	10	20		6		7		60					
65																		30.75	37	25.5	33	20.25	29	15	25	11	21		7		65					
70																			35.75	42	30.5	38	25.25	34	20	30	16	26		9.5	22		70			
80																			45.75	52	40.5	48	35.25	44	30	40	26	36	19.5	32	15.5	28		80		
90																					50.5	58	45.25	54	40	50	36	46	29.5	42	25.5	38		90		
100																					60.5	68	55.25	64	50	60	46	56	39.5	52	35.5	48		100		
110																							65.25	74	60	70	56	66	49.5	62	45.5	58		110		
120																								75.25	84	70	80	66	76	59.5	72	55.5	68		120	
130																										80	90	76	86	69.5	82	65.5	78		130	
140																										90	100	86	96	79.5	92	75.5	88		140	
150																												96	106	89.5	102	85.5	98		150	
160																												106	116	99.5	112	95.5	108		160	
180																															119.5	132	115.5	128		180
200																																	135.5	148		200