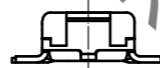
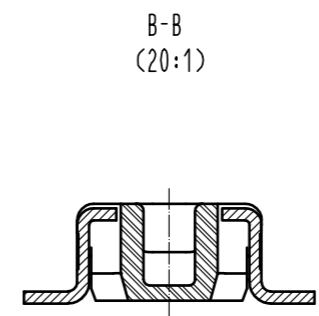
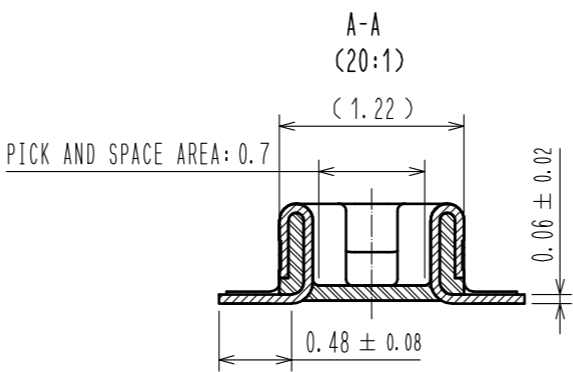
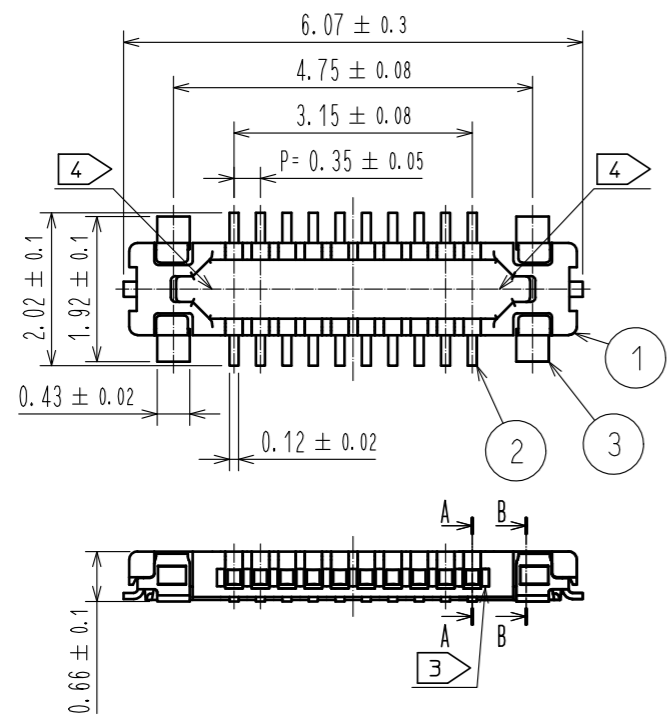
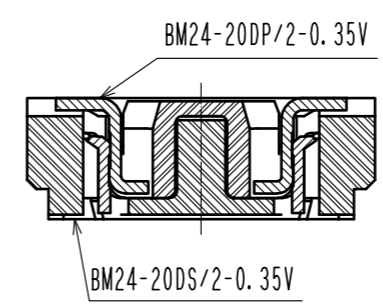
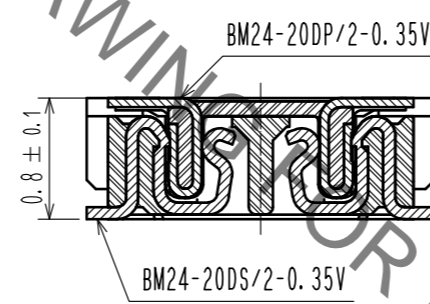


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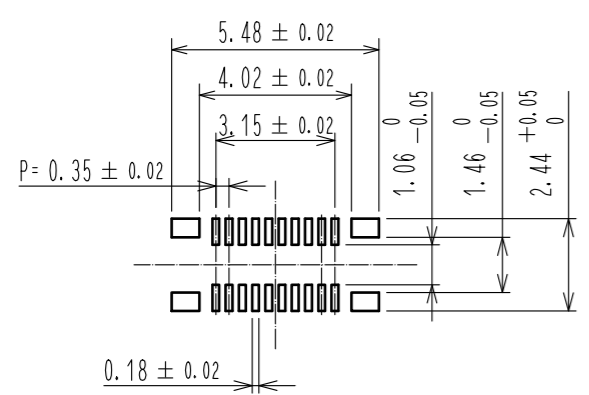


ENGAGEMENT FIGURE (20:1)

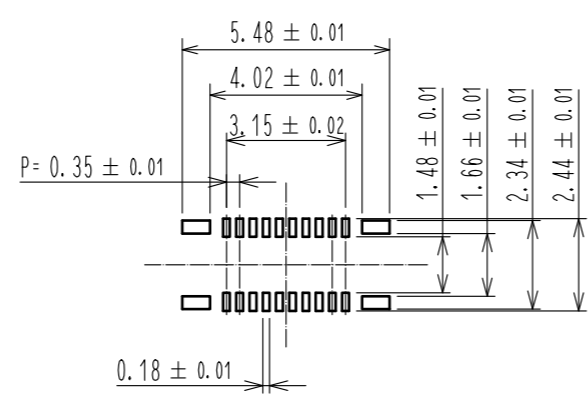


- NOTE 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
- ② CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD 0.05 μm MIN
SMT LEAD : GOLD 0.05 μm MIN
UNDER PLATING : NICKEL 1 μm MIN
(SURFACE : SEALING)
 - ③ A PART OF THE WALL COULD BE NOTCHED.
 - ④ HRS MARK AND CAV No. ARE INDICATED IN APPROX. POSITION SHOWN.

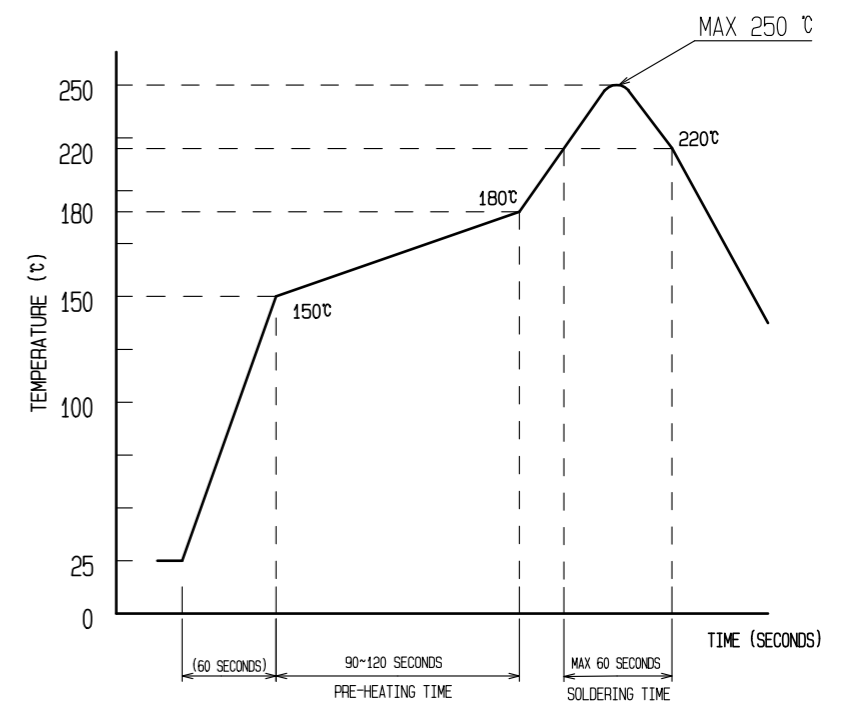
◆ RECOMMENDED PCB LAYOUT



◆ RECOMMENDED METAL MASK DIMENSIONS
METAL MASK THICKNESS : 100 μm



⑤ RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
- 1) REFLOW TIME
DURATION ABOVE 220°C, 60 SEC MAX.
(PEAK TEMPERATURE: 250°C MAX)
 - 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

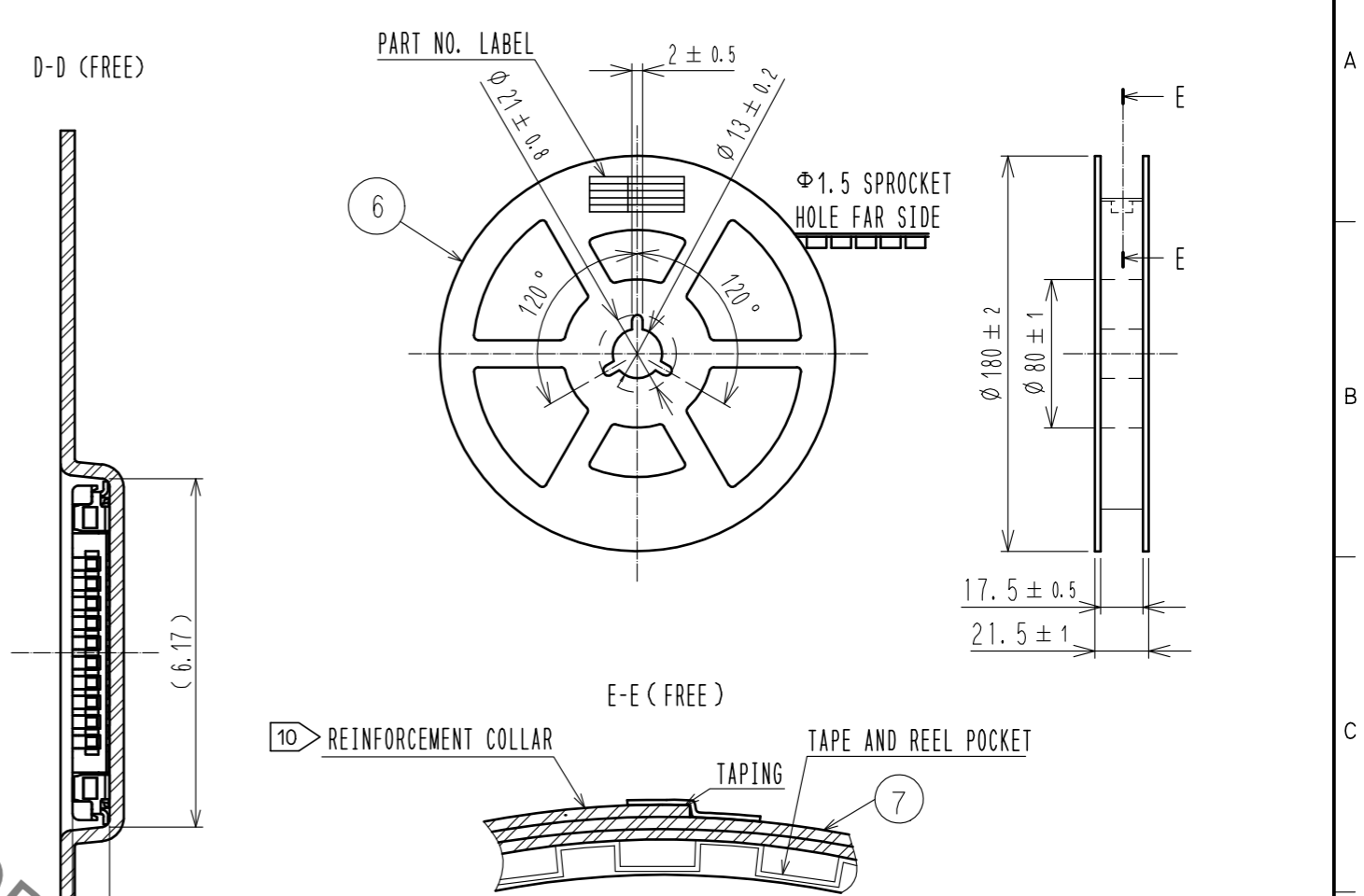
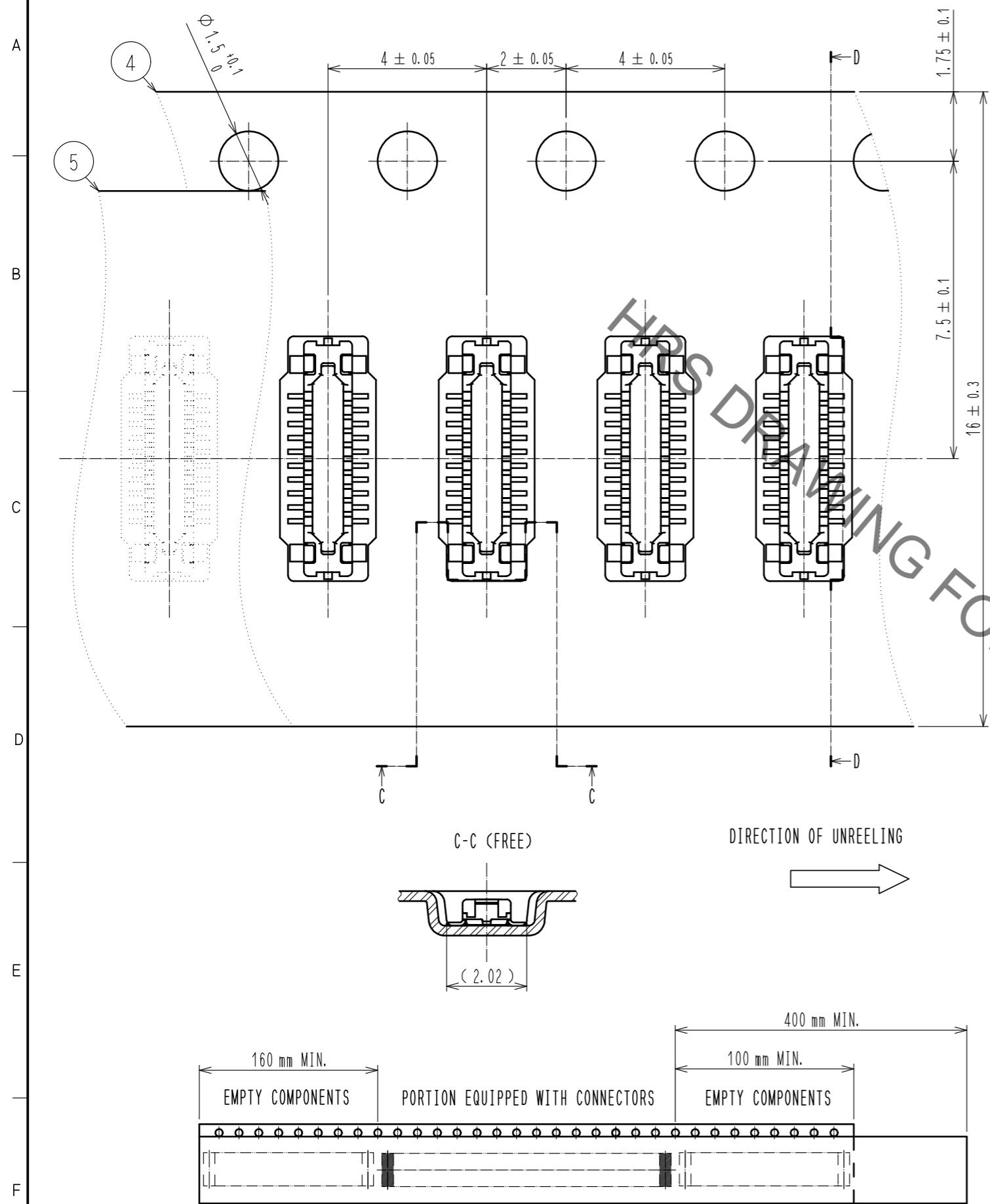
- ⑤ THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING COONDITION IS REQUIRED PRIOR TO PRODUCTION. TEPEPERATURE IS MEASURED AT CONTACT LEAD.
6. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.

4	PS	CLEAR(EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY	②	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	PHOSPHOR BRONZE	②	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS	mm	SCALE	10 : 1	COUNT	DESCRIPTION OF REVISIONS
					DESIGNED
					CHECKED
					DATE
APPROVED : MO. ISHIDA		15.12.14		DRAWING NO. EDC-352683-53-01	
CHECED : TS. MIYAZAKI		15.12.14		PART NO. BM24-20DP/2-0.35V(53)	
DESIGNED : NY. YAMASHIRO		15.12.14		CODE NO. CL677-2003-4-53	
DRAWN : KR. AJITO		15.12.11			

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EMBOSSED CARRIER TAPE PACKAGING (FREE)

STYLE AND DIMENTION OF REEL (FREE)



DETAIL OF PART NO. LABEL

製造年月日	** ** *
製品コード	CL0677-2003-4(53)
製品名	BM24-20DP/2-0.35V(53)
数量	1,000
納入者	ヒロセ電機(株)

DATA OF MANUFACTURED
 CODE NO.
 PART NO.
 QUANTITY
 SUPPLIER

- 7 . PER REEL 1,000 CONNECTORS.
- 8 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 9 . REFER TO JIS C 0806, IEC 60286-3(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 10 . AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

HRS	DRAWING NO.	EDC-352683-53-01
	PART NO.	BM24-20DP/2-0.35V(53)
	CODE NO.	CL677-2003-4-53
		△ 2/2