



PennEngineering
Corporate Headquarters – Danboro, PA

5190 Old Easton Rd.

Danboro, PA 18916

Phone: 215-766-8853

Toll-Free Phone: 1-800-237-4736 (U.S. only)

Email: info@pemnet.com

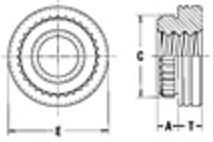
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Part # KF2-632-ET, Broaching Nuts - Types KF2, KFS2 - Unified

Type KF2 and KFS2 - Broaching nuts, internally threaded for mounting on PC boards.



Specifications

Thread Size	.138-32 (#6-32)	
Thread Code	632	
A (Shank) Max.	.060 in	
Min. Sheet Thickness	.060 in	
Hole Size in Sheet + .003 - .000	.213 in	
C ± .003	.231 in	
E ± .005	.281 in	
T ± .005	.065 in	
Min. Dist. Hole C/L to Edge	.22 in	
For Use in Sheet Hardness¹	HRB 60 / HB 107 or Less	PC Board
Thread Specification	Internal, ASME B1.1, 2B	
Fastener Material	Carbon Steel	
Standard Finish	Electro-Plated Tin, ASTM B545, Class B with Preservative Coating, Annealed	
CAD Supplier	PennEngineering® (PEM®)	

¹ HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.