

10-117931

A4

PART NUMBER	MADE FROM	THREAD CLASS 2B	APPROX. AREA SQ. IN.
10-117931-6	10-117931-6B	.3125-32 NEF	1.5887
-8	-8B	.4375-28 UNEF	2.1580
-10	-10B	.5625-24 NEF	2.7791
-12	-12B	.6875-24 NEF	3.1081
-14	-14B	.8125-20 UNEF	4.0539
-16	-16B	.9375-20 UNEF	4.6253
-18	-18B	1.0625-18 NEF	5.2428
-20	-20B	1.1875-18 NEF	7.0405
-22	-22B	1.3125-18 NEF	7.8185
-24	-24B	1.4375-18 NEF	8.8581

NOTES:

2. THREADS TO BE IN ACCORDANCE WITH FEDERAL HANDBOOK H-28, EXCEPT MODIFIED MINOR DIA (SEE APPLICABLE "B" DRAWING.)
1. TO COMPLETE PART NUMBER, ADD APPLICABLE LAST DIGIT SUFFIX FOR DESIRED FINISH:

CHROMATE TREAT..... SUFFIX-XX0 9-3350
BRIGHT CADMIUM PLATE..... SUFFIX-XX1 9-2158
BLACK ANODIZE..... SUFFIX-XX2 9-2505
CADMIUM PLATE OLIVE DRAB..... SUFFIX-XX3 9-3047
GREY ANODIZE..... SUFFIX-XX4 9-2671
ANODIC COATING..... SUFFIX-XX5 9-3290
CADMIUM PLATE, NICKEL BASE.... SUFFIX-XX7 9-4332
BLACK ZINC ALLOY CONDUCTIVE PLATE SUFFIX-XXX 9-9181-1

BRIGHT NICKEL SUFFIX-XX8 9-3435
O.D. CAD PLATE, NICKEL BASE PLATE... SUFFIX-XX9 9-4960

NICKEL ALLOY PLATE..... SUFFIX-XXG 9-6914
BLACK ZINC ALLOY PLATE..... SUFFIX-XXY 9-9181

GREEN ZINC ALLOY PLATE SUFFIX-XXU 9-9263

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REFERENCED HEREON CONTAIN LIMITED RIGHTS DATA.

MATERIAL SPEC.		PROCESS SPEC.		SCINTILLA DIVISION BENDIX AVIATION CORPORATION SIDNEY, N. Y., U.S.A.				TOLERANCES UNLESS OTHERWISE SPECIFIED								
HEAT TREAT SPEC.		FINISH SPEC.		NAME NUT, CABLE CLAMP, TYPE PC()				FRACTIONS ±		DECIMALS ±	ANGLES ±					
								CONCENTRICITY TIR		SURFACE ROUGHNESS MICRO-IN RMS MAX.						
C.R. SEE ABOVE		See Note 1		D'MAN				CHECKER	MAT.	ST'DS.	CH. D'MAN	APPROVED	SCALE	NEXT ASSEMBLY	10-117930	WEIGHT - LBS.
				R. Hayes				BALANTO	CP	Whist	Reed	WIKING	NONE	SUPERSEDES		
				10-14-56				11-19-56	11-16-56	11-19-56	11-19-56	11-19-56	AND IS NOT INTERCHANGEABLE			
												SUPERSEDED BY				
												REF.				
												10-117931				
												TAB.				

CODE 77820