## Compact Two-way Detection Type

# Low-profile 1.5mm body with detection from both left / right directions





## ■ Typical Specifications

Items		Specifications		
Rating (max.)/(min.) (Resistive load)		1mA 5V DC / 50 μA 3V DC		
Contact resistance (Initial / After operating life)		2Ω max. / 5Ω max.		
Operating force		0.35N max.		
Operating life	Without load	50,000cycles		
	With load	50,000cycles (1mA 5V DC)		

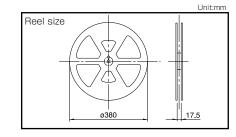
#### Product Line

Poles Positions	Positions	Total travel (mm)	Terminal type	Location lug	Minimum order unit (pcs.)		Product No.
-ules	Positions Total travel (IIIII) Terminal type Location lug	Japan	Export	FIUUUUU INU.			
1 2	2	2 1.57	For PC board	With	2,000	12.000	SSCM110100
	1.57	(Reflow)	Without	3,000	12,000	SSCM120100	

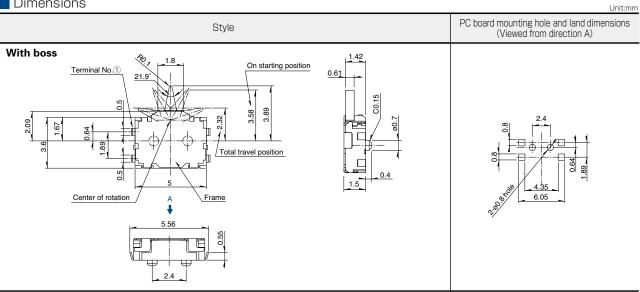
### Packing Specifications

#### Taping

Nun	nber of packages (p	Tape width	Export package measurements				
1 reel 1 case /Japan 1 case /export packing		(mm)	(mm)				
3,000	6,000	12,000	16	417×409×139			

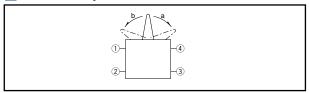


#### Dimensions

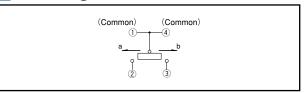


Note Dimensions drawing is for type with location lugs.

#### Terminal Layout (Viewed from Direction A)



#### Circuit Diagram



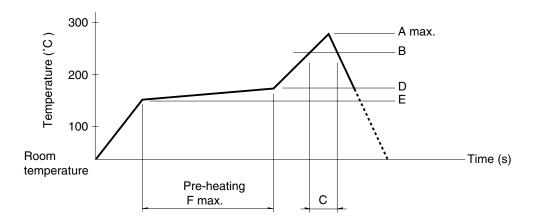
	0	General-purpose Type						
	Series -	SSCQ	SPVL	SPPB				
Photo								
Operation type		Two-way Two-direction type	Two-way	Three-way	One-way Two-way			
	W	3.8	5	5.55	6.3			
Dimensio (mm)	ons D	3.6	4	6.6	3			
	Н	0.9	1.5	1	4.9			
Operating to	emperature range	−10°C to +60°C		−40°C to +85°C				
Auto	motive use	_	_	•	•			
Life cycl	le (availability)	<b>★</b> 3	<b>*</b> 3	<b>*</b> 3	<b>1</b> 3			
Poles	/ Positions	1 / Two-direction type: 2-position each side	1/2	1.	/1			
Rating (max.) (Resistive load)		1mA 5V DC			0.1A 30V DC			
	Rating (min.) (Resistive load) 50µA 3V DC		3V DC					
Operating life without load  Durability Operating life with load Rating (max.) (Resistive load)		50,000cycles 5Ω max.			50,000cycles 2Ω max.			
		50,000cycles 5Ω max			50,000cycles 2Ω max.			
	Initial contact resistance		2Ω max.		1Ω max.			
Electrical performance	Insulation resistance		100MΩ mi	n. 100V DC				
	Voltage proof		100V AC f	or 1 minute				
Mechanical	Terminal strength	0.5N for	0.5N for 1minute 1N for 1minute		3N for 1minute			
performance	Actuator strength	1N	2N	5N	10N			
	Cold	-20°C	_20℃ 96h		-40°C 500h			
Environmental performance Dry heat  Damp heat		85°C	96h	85°C 500h				
		40°C, 90 to 95%RH 96h 60°C, 90 to 9			95%RH 500h			
Oper	ation force	0.35N max.						
	Page	29	30	31	32			

#### Note

Indicates applicability to all products in the series.

#### Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater. 
  2. Temperature measurement: Thermocouple  $\phi$ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). 
  A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (°C)	F(s)
SPPB	250		40			
SPVE						
SPVL						
SPVM						
SPVN						
SPVR	260	230	40	180	150	120
SPVS			40			
SPVT						
SSCM						
SSCQ						
SPVQC	250					

#### Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

## Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SSCQ, SSCM, SPVL, SSCT, SPVQC	350±5℃	3s max.	
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10℃	3+1/0s	
SPPB (Reflow)	300±5℃	5s max.	
SSCF, SPPB (For Lead, Dip)	350±10℃	3+1/0s	

# ■ Reference for Dip Soldering

(For PC board terminal types)

	Ite	ms	Dip soldering	
Series	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10℃	60s max.	260±5℃	5±1s
SPPW8, SPPB	100 ℃ max.	60s max.	255±5℃	5±1s
SSCF	_		260±5℃	5±1s

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