

## groov DC Input Modules

### Features

- > 12 or 24 channels per module
- > Module cover with LED indicates module status
- > Touch-sensitive pad triggers display of module information on *groov* EPIC® processor's display
- > Channel-specific LEDs simplify troubleshooting
- > Operating temperature: -20 to 70 °C
- > UL Hazardous Locations approved and ATEX compliant
- > Guaranteed for life

### DESCRIPTION

*groov* I/O modules are part of the *groov* EPIC® (Edge Programmable Industrial Controller) system. Wired directly to field devices (sensors and actuators), *groov* I/O translates the electrical signals from those devices into the digital language computers understand—so you can monitor and control devices and use their data wherever you need it, in your local computer network or in cloud services.

The *groov* DC input modules in this data sheet are used to sense the on or off status for:

- 10–30 VDC or 15–30 VDC input devices such as proximity switches, push buttons, and auxiliary contacts,
- 2.5–30 VDC input devices that produce high-frequency signals.

Choose the module you need based on your requirements:

- The **GRV-IDC-24** is a leakage-tolerant DC input module. It can sense status for 15–30 VDC input devices.
- The **GRV-IDCI-12** is a leakage-tolerant DC input module that includes channel-to-channel isolation. The 12 channels in these modules do not share any field signal connections inside the module. It can sense status for 10–30 VDC input devices.
- The **GRV-IDCS-24** and the **GRV-IDCIS-12** modules provide DC input state only, offering a lower cost option for projects with simple requirements.
- The **GRV-IDCIFQ-12** module provides 12 high-speed digital input channels capable of counting at frequencies up to 50 kHz when wired for quadrature, 200 kHz when wired for basic counting. It provides channel-to-channel isolation. The input channels can be configured to provide up to 4 axes of quadrature input with an index signal for each axis, running at up to 50 kHz.

See “Features” on page 2 for additional differences.

Wiring is simplified with a top-mounted connector, which provides spring-clamp terminals for power, common, and field wiring. The connector is held in place by a single, captive retention screw but can



GRV-IDC-24 Input Module



GRV-IDCI-12 Input Module

be removed with the field wiring intact for wiring in advance or easier module field replacement.

A swinging, two-position cover protects wiring from inadvertent contact, as does the dead-front design. The two positions of the cover offer the option of more space to accommodate larger wire. The module cover provides a touch-sensitive pad; touch the pad and the *groov* EPIC processor displays information about the module, including specifications and a wiring diagram.

The module pivots into place and is held securely in place by a captive retention screw.

*groov* I/O modules are hot swappable (which means they can be installed or removed without turning off the unit or stopping the process) and self-identifying—as soon as you mount the module to the chassis, it communicates to the processor and identifies itself.

### Part Numbers

Part	Description
GRV-IDC-24	DC digital input, 24 channels, 15–30 V
GRV-IDCS-24	DC digital input, 24 channels, 15–30 V, on/off status only
GRV-IDCI-12	DC digital input, 12 channels, 10–30 V, channel-to-channel isolation
GRV-IDCIS-12	DC digital input, 12 channels, 10–30 V, channel-to-channel isolation, on/off status only
GRV-IDCIFQ-12	DC digital input, 12 channels, 2.5–30 V, channel-to-channel isolation, high speed, quadrature

Each *groov* I/O module cover provides a large module LED to indicate module health at a glance. Discrete modules also include channel-specific LEDs that display the on/off status of each channel.

All *groov* power supplies, voltage converters, pass-through power adapters, I/O modules, and processors are UL/cUL listed and compliant with the ATEX, Low Voltage, and EMC CE directives. Each module is factory tested twice before shipment and most modules are guaranteed for life.

## FEATURES AND SPECIFICATIONS

### Features

Feature	GRV-IDC-24	GRV-IDCS-24	GRV-IDCI-12	GRV-IDCIS-12	GRV-IDCIFQ-12
Number of channels	24	24	12	12	12
Channel-to-channel isolation			x	x	x
On/off state	x	x	x	x	x
On/off latching	x		x		x
Counting	x		x		x
On/off totalization	x		x		x
Frequency measurement	x		x		x
Period measurement	x		x		x
Pulse measurement	x		x		x
Quadrature					x

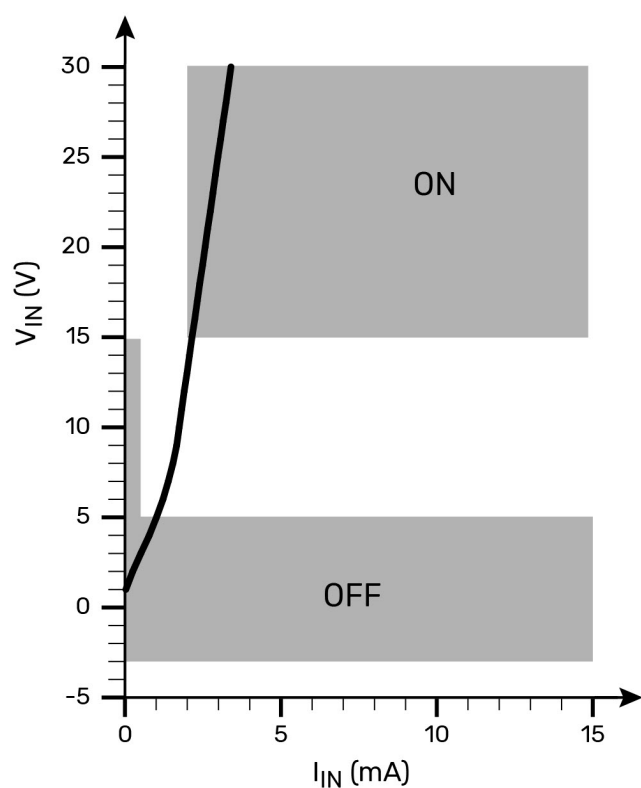
### Specifications

Specification	GRV-IDC-24	GRV-IDCS-24	GRV-IDCI-12	GRV-IDCIS-12	GRV-IDCIFQ-12
Input Voltage (VDC)	15–30 VDC	15–30 VDC	10–30 VDC	10–30 VDC	2.5–30 VDC
Turn ON Characteristic	15 V, > 2 mA	15 V, > 2 mA	10 V, > 2 mA	10 V, > 2 mA	2.5 V
Turn OFF Characteristic	5 V, < 0.5 mA	5 V, < 0.5 mA	5 V, < 1.5 mA	5 V, < 1.5 mA	1.8 V
Input Impedance ( $\pm 5\%$ )	See note 1.	See note 1.	See note 1.	See note 1.	1.1 K at 5 V, 2.2 K at 12 V, 3.5 K at 24 V
Max. Freq. (50% square wave)	1000 Hz (24 V <sub>p-p</sub> )	1000 Hz (24 V <sub>p-p</sub> )	1000 Hz (24 V <sub>p-p</sub> )	1000 Hz (24 V <sub>p-p</sub> )	Counting: 200 KHz Quadrature: 50 kHz
IEC Input Type	Type I	Type I	Type III	Type III	N/A
Isolation (field-to-logic)	300 V working, 1500 V transient (1 minute)				
Isolation (channel-to-channel)	None	None	300 V working	300 V working	300 V working
Number of Channels	24	24	12	12	12
Chassis Power Consumption	1.2 W	1.2 W	1.2 W	1.2 W	1.0 W
Minimum GRV-EPIC-PR1 Firmware Version	1.0.0	1.0.0	1.0.0	1.0.0	1.3.0
Minimum PAC Project Version	10.0000	10.0000	10.0000	10.0000	10.2000
Wire Size	28–14 AWG	28–14 AWG	28–14 AWG	28–14 AWG	28–14 AWG
Torque, connector screw	2.5 in-lb (0.28 N-m)	2.5 in-lb (0.28 N-m)	2.5 in-lb (0.28 N-m)	2.5 in-lb (0.28 N-m)	2.5 in-lb (0.28 N-m)
Torque, hold-down screw	3.5 in-lb (0.4 N-m)	3.5 in-lb (0.4 N-m)	3.5 in-lb (0.4 N-m)	3.5 in-lb (0.4 N-m)	3.5 in-lb (0.4 N-m)

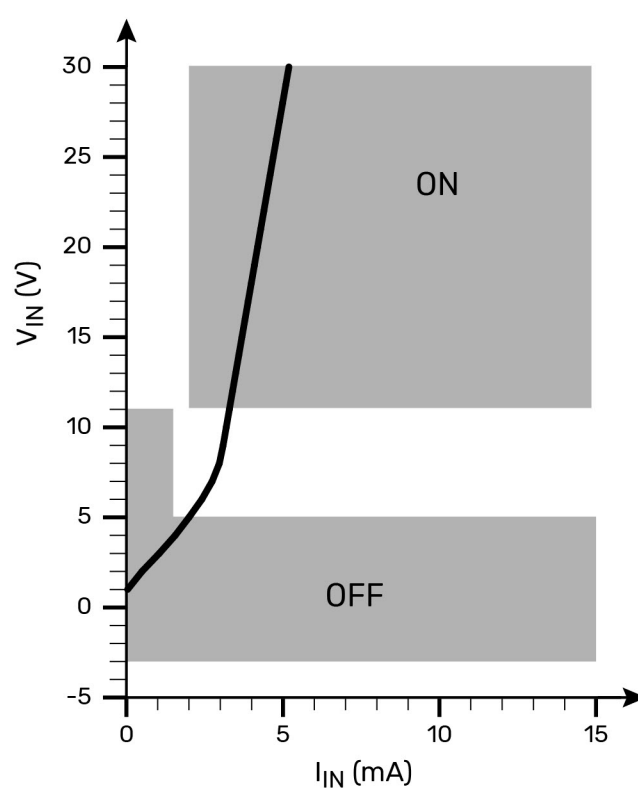
Specification	GRV-IDC-24	GRV-IDCS-24	GRV-IDCI-12	GRV-IDCIS-12	GRV-IDCIFQ-12
Temperature (operating)	-20 °C to +70 °C	-20 °C to +70 °C	-20 °C to +70 °C	-20 °C to +70 °C	-20 °C to +70 °C
Temperature (storage)	-40 °C to +85 °C	-40 °C to +85 °C	-40 °C to +85 °C	-40 °C to +85 °C	-40 °C to +85 °C
Relative Humidity (non-condensing)	5–95%	5–95%	5–95%	5–95%	5–95%
Agency Approvals	UL/cUL(Class 1 Div. 2); CE, ATEX(Category 3, Zone 2), RoHS; DFARS; CB Scheme				
Warranty	Lifetime	Lifetime	Lifetime	Lifetime	Lifetime

**Note 1:** IEC inputs have non-linear impedance. See the tables for typical V-I curves.

IEC 61131-2 Type 1 DC Input  
GRV-IDC-24



IEC 61131-2 Type 3 DC Input  
GRV-IDCI-12



## MOUNTING

Mount *groov* I/O modules onto a *groov* EPIC chassis. See [groov EPIC Chassis Data Sheet](#) (form 2247). You may also want to review the diagrams in the Description of Module Parts section so you learn the names of the various parts of the module.

### Installing the module

The numbers on the diagrams correspond to the numbered steps in these instructions.

**CAUTION:** For electrical safety, turn off power to the chassis and de-energize field devices wired to the terminal connector before starting.

1. Orient the *groov* EPIC chassis so that the module connector numbers are right-side up, with module connector zero on the left, as shown in the diagram.
2. Hold the module at a 45° angle, lining up the alignment tab on the back tip of the module with the slot at the back of the chassis.
3. Pivot the front of the module down to the module connector on the chassis. Push to snap the module into the connector.
4. Swing the module cover up so you can access the module retention screw. Secure the module into position by tightening the module retention screw.

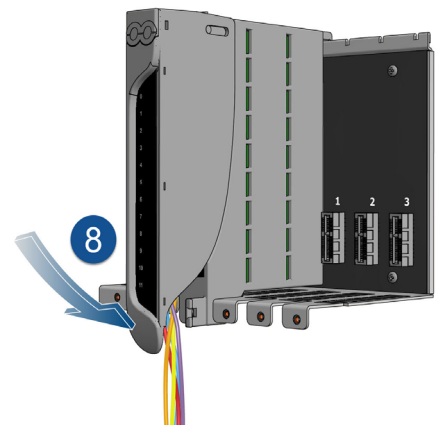
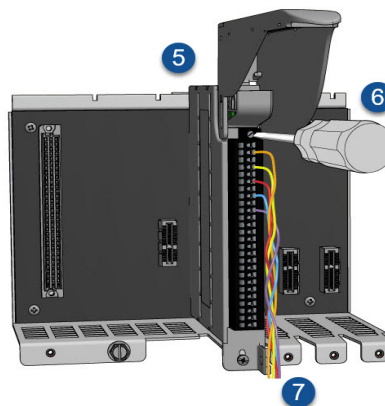
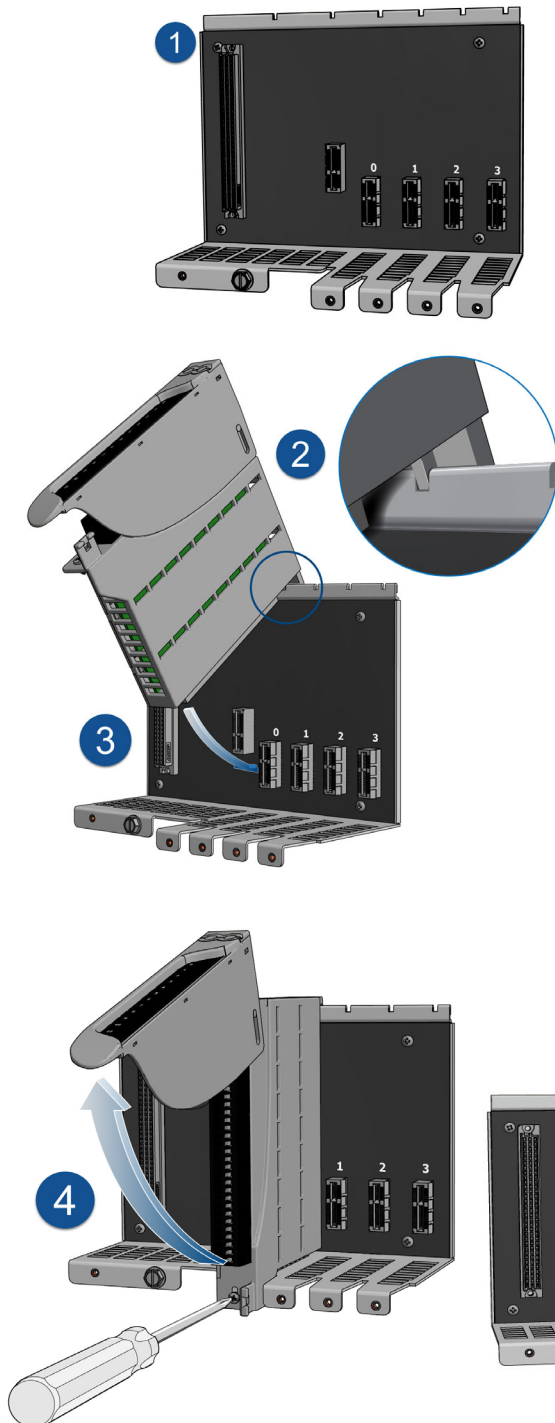
**CAUTION:** Do not over-tighten. See the torque specs in the Specifications table.

5. If the module does not have a terminal connector, install one.
6. Secure the terminal connector by tightening the terminal connector screw.

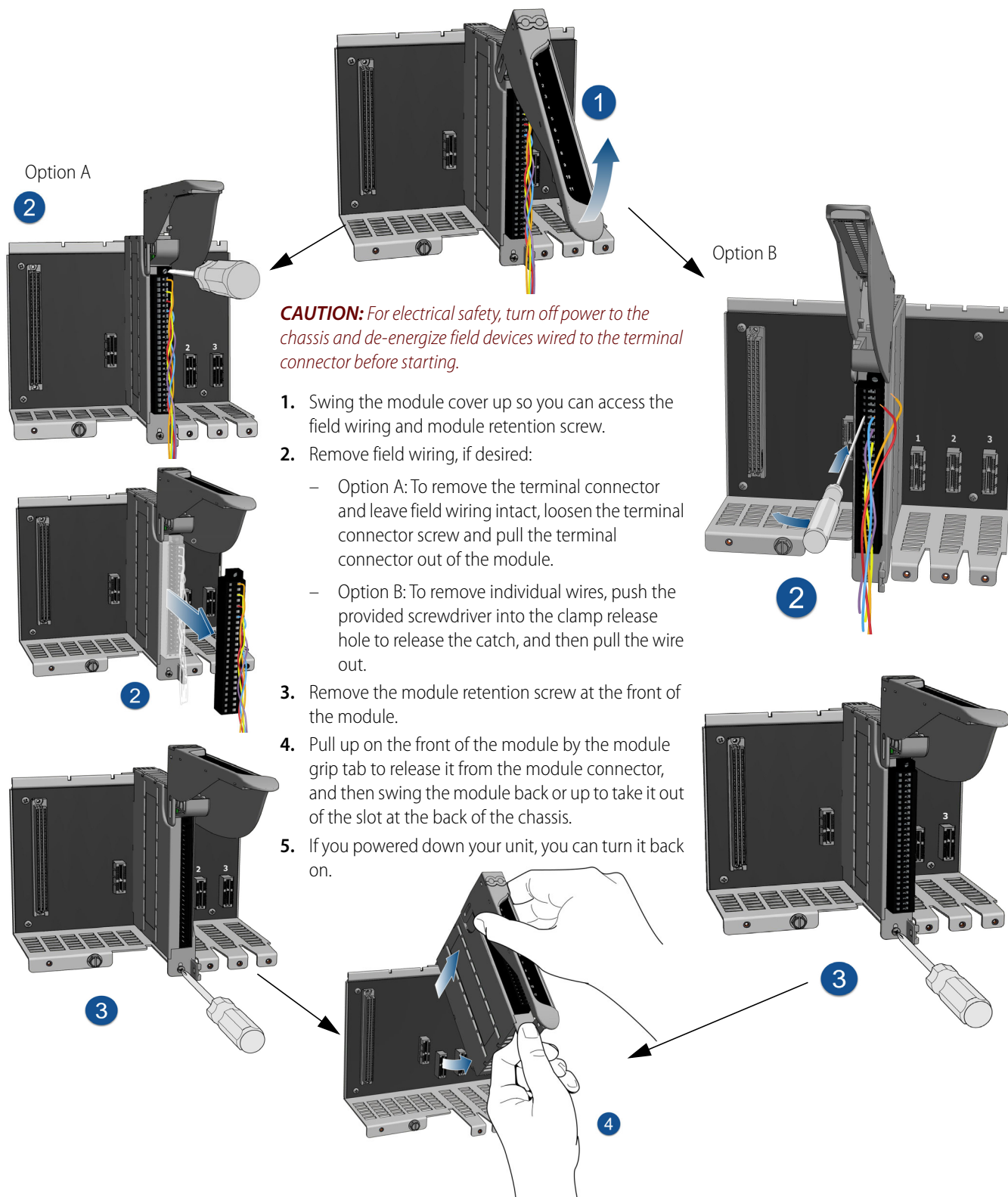
**CAUTION:** Do not over-tighten. See the torque specs in the Specifications table.

7. Follow the wiring instructions in the Pinout and Wiring section to wire your field devices to the channels on the terminal connector.
8. When wiring is complete, swing the module cover back down to cover the wires. If the wires are too thick to close the module cover easily, lift the module cover, then raise the back of the module cover up to the higher position. Swing the module cover back down to cover the wires.

When you are done installing modules and wiring, if you powered down your unit, you can turn it back on.



## Removing the module



## PINOUTS AND WIRING

Before you begin wiring, do the following tasks:

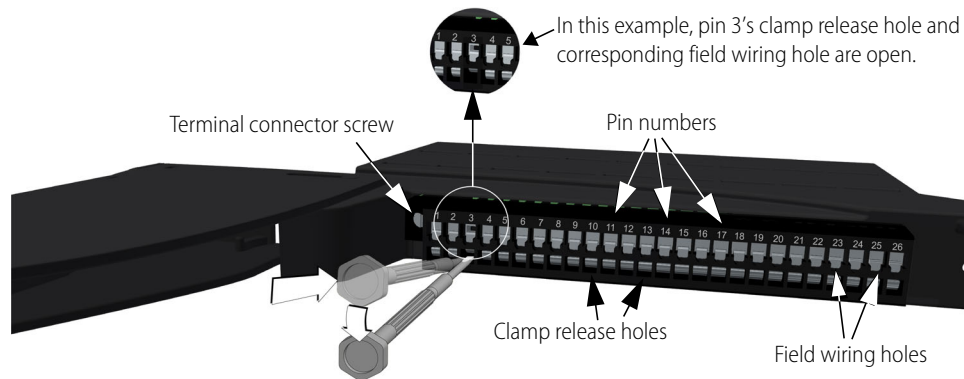
**CAUTION:** For electrical safety, turn off power to the chassis and de-energize field devices wired to the terminal connector before starting.

- Select the appropriate wire. The terminal connectors are rated for 28–14 AWG wire. If you're using stranded wire, tin the strands for an easier, better connection.
- Ensure that you have the screwdriver supplied with your module.
- If you are unfamiliar with the names of some of the parts of the module, review the diagrams on this page and in the Description of Module Parts section.
- It may be easier to insert wires if you remove the terminal connector from the module. To remove the terminal connector,

loosen the terminal connector screw at one end of the connector, then pull the connector straight out to remove it from the module.

- If you have never used a spring-clamp wiring system, take a moment to familiarize yourself with the diagram below. The clamp release hole is where you will insert the screwdriver. The field wiring hole is where you will insert your field wires.

If you look into the field wiring hole, you will see a highly reflective surface. If you can see that surface, that means that the clamp is closed.



Follow these instructions to connect your field wires to the module:

**CAUTION:** For electrical safety, turn off power to the chassis and de-energize field devices wired to the terminal connector before starting.

1. Orient the module or terminal connector to match the wiring diagrams on the following page. To make it easier to handle the screwdriver and the field wires, secure the module by doing one of the following:
  - If you are working with the terminal connector while it is attached to the module, make sure the module is screwed securely to the chassis.
  - If you are working only with the terminal connector, secure the terminal connector with a clamp.
2. Hold the screwdriver so that you can place the flat side of the blade against the left side of the clamp release hole.
3. Slide the screwdriver into the clamp release hole, along the left side, until you feel the blade begin to meet some resistance. Gently push the screwdriver in a little more, until you feel the screwdriver stop.

*Note: If you push in too hard, the screwdriver might pop out of the clamp release hole and you'll have to return to step 2.*

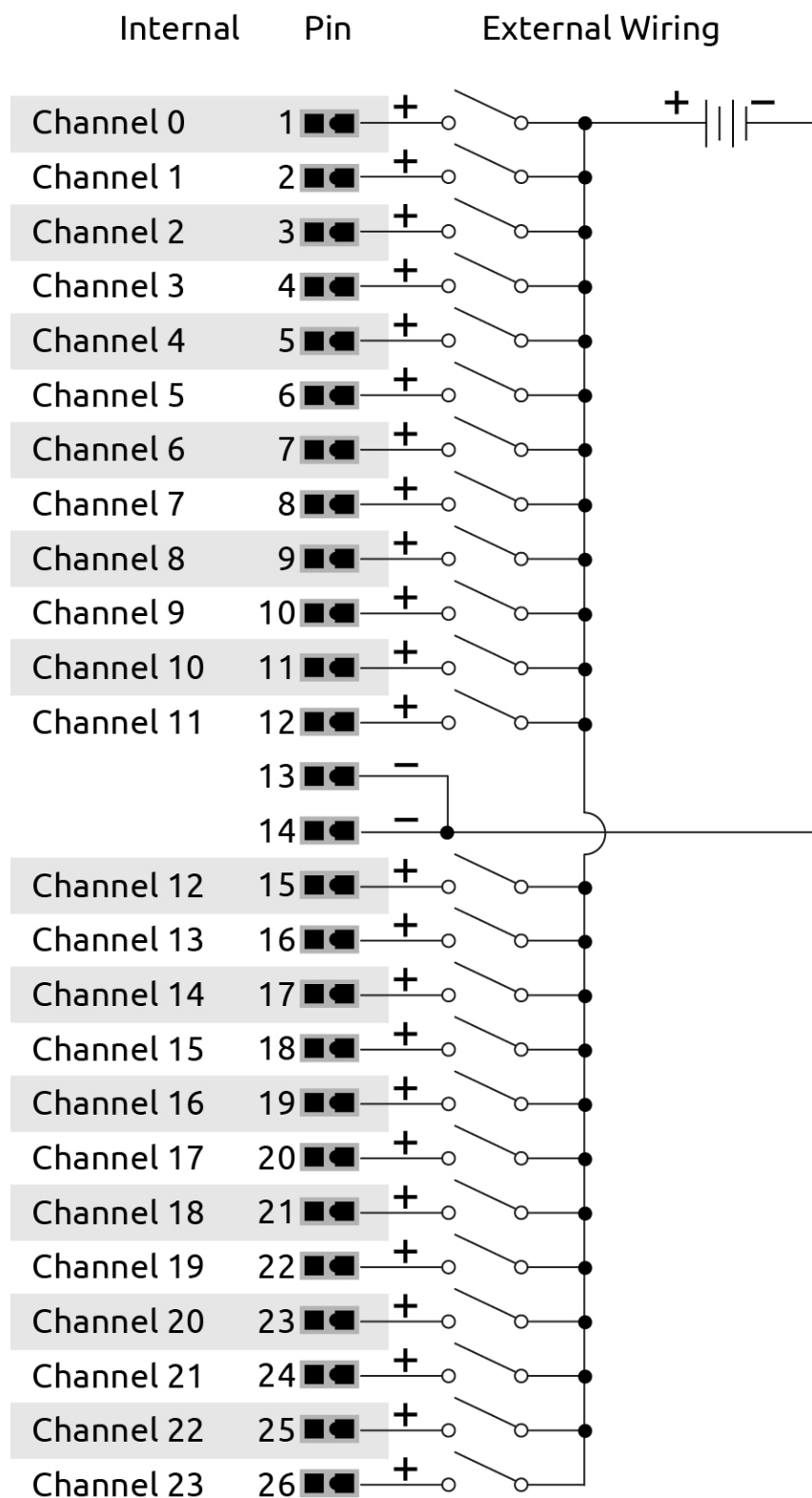
- Look into the field wiring hole. If it is dark, the clamp is open. You can go to the next step.
- If you can still see the highly reflective surface, gently pull the screwdriver handle to the left until you feel the blade stop. Hold the screwdriver in that position. Look into the field wiring hole. If it is dark, the clamp is open. You can go to the next step.

4. Insert the wire into the field wiring hole until it meets complete resistance. Then pull out the screwdriver.
5. Test that the wire is secure by gently pulling on it. If the wire pulls out, repeat steps 2 through 4.

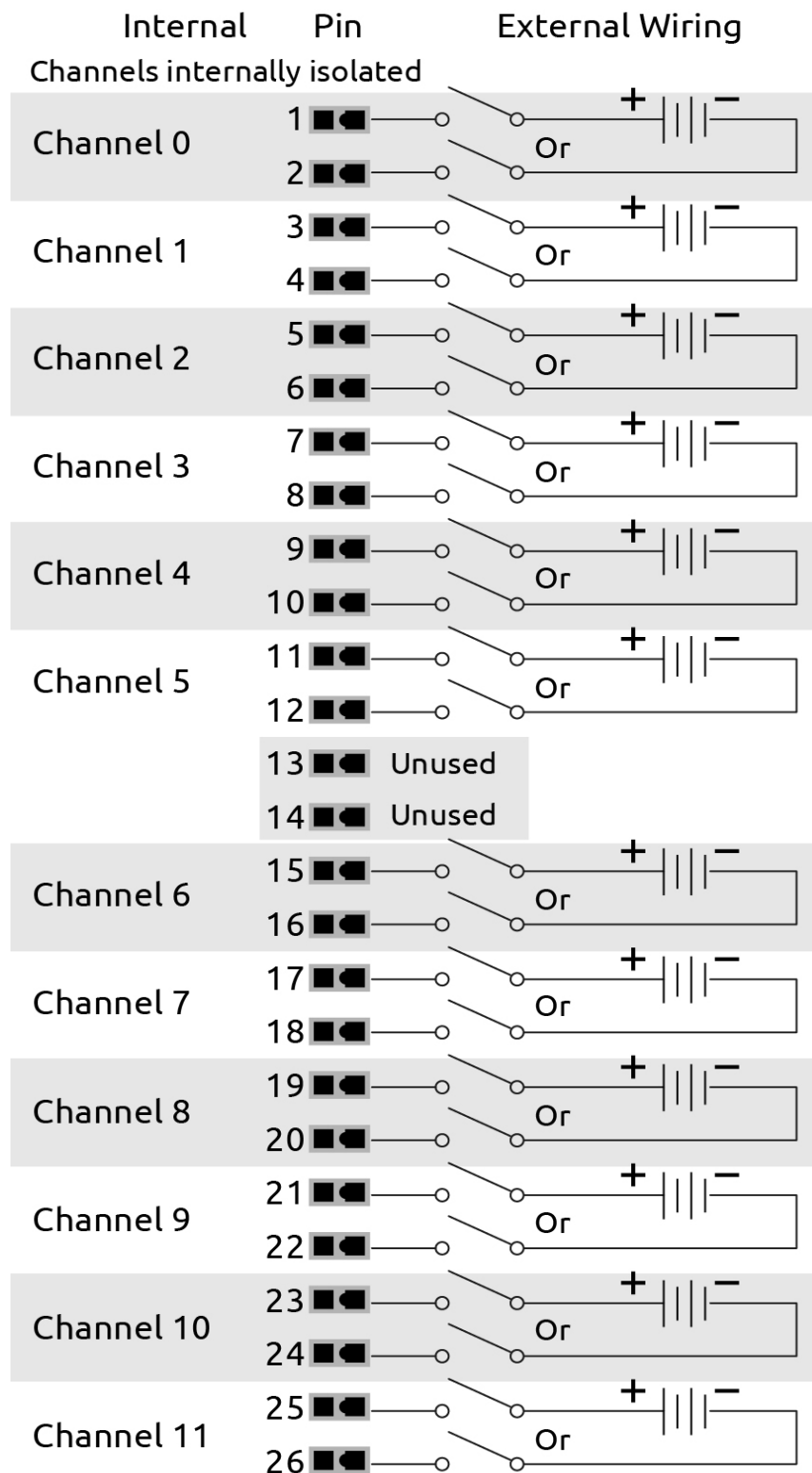
To remove a wire, push the screwdriver into the clamp release hole as described in steps 2 and 3 above, and then pull the wire out.



## WIRING: GRV-IDC-24, GRV-IDCS-24



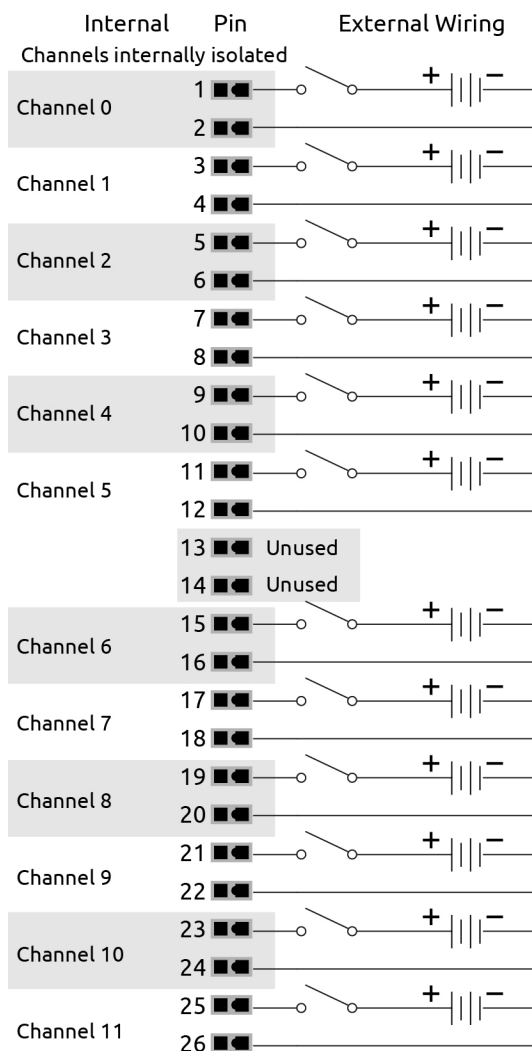
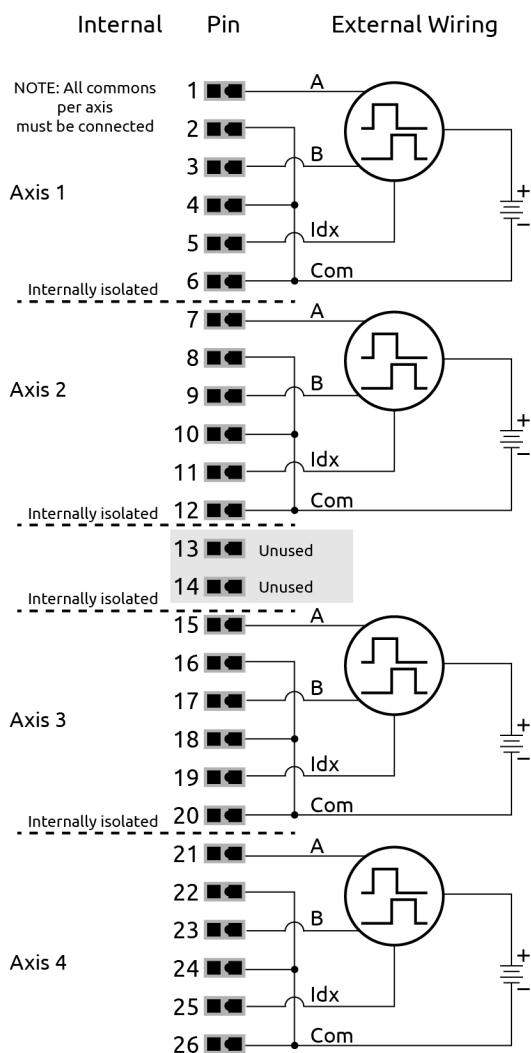
## WIRING: GRV-IDCI-12, GRV-IDCIS-12





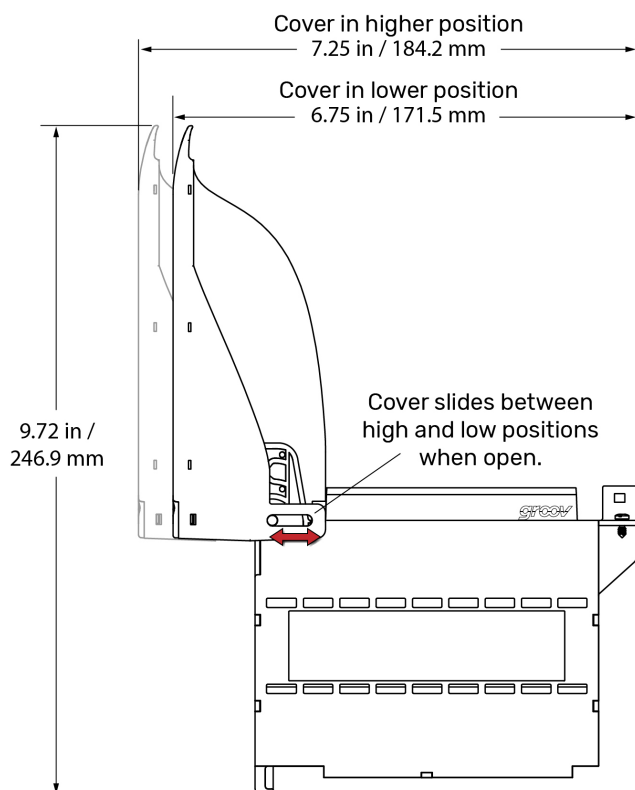
## WIRING: GRV-IDCIFQ-12

### Wiring to quadrature encoders



### Wiring to typical (signal) sources

## DIMENSIONS: GRV-IDC-24, GRV-IDCS-24, GRV-IDCI-12, GRV-IDCIFQ-12, GRV-IDCIS-12

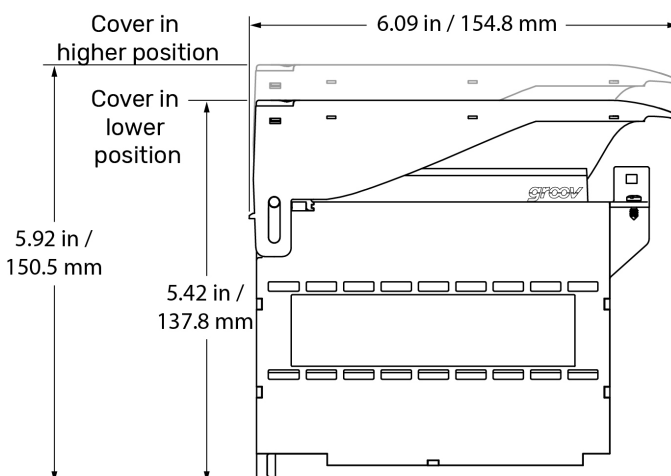
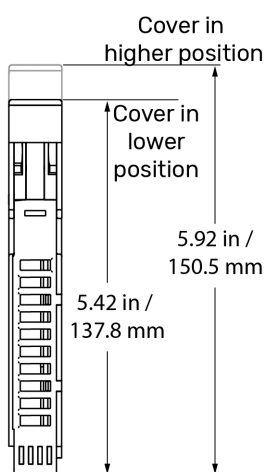


The module cover pivots and can be adjusted to two different heights (positions). The higher position provides more space to accommodate thicker wires.

To switch between higher and lower position, open the cover to at least a 45° angle. Grasp the hinged end of the module cover and do one of the following:

- Pull up on the back hinge to slide it to the higher position.
- Push down on the back hinge to slide it to the lower position.

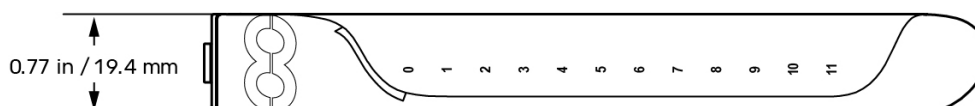
You cannot switch between the higher and lower positions while the cover is closed.



GRV-IDC-24 and GRV-IDCS-24 Input Module

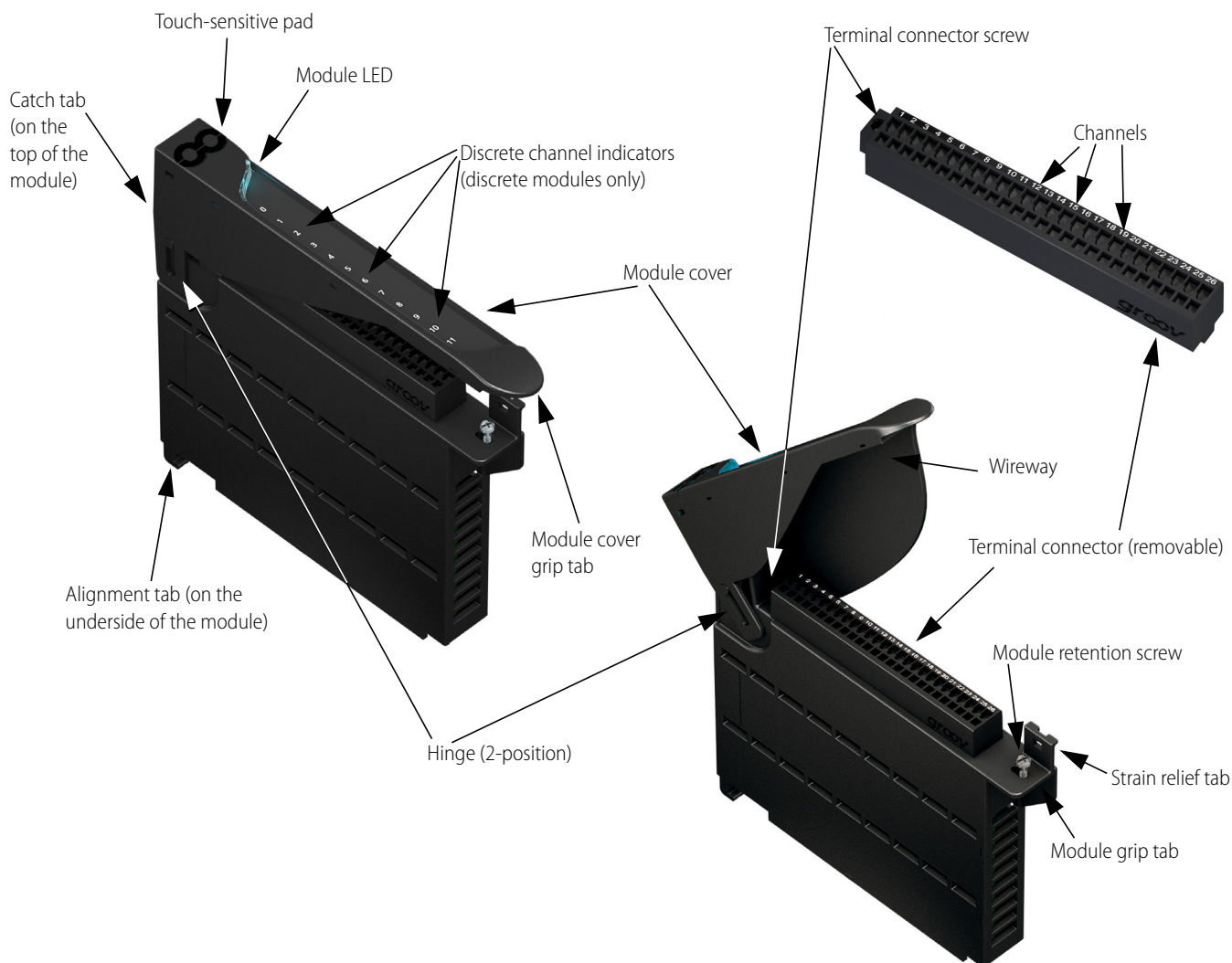


GRV-IDCI-12, GRV-IDCIFQ-12, and GRV-IDCIS-12 Input Module



## DESCRIPTION OF MODULE PARTS

The following diagram identifies the parts of the modules. The installation instructions in the documentation rely on these terms to describe how to handle the module.

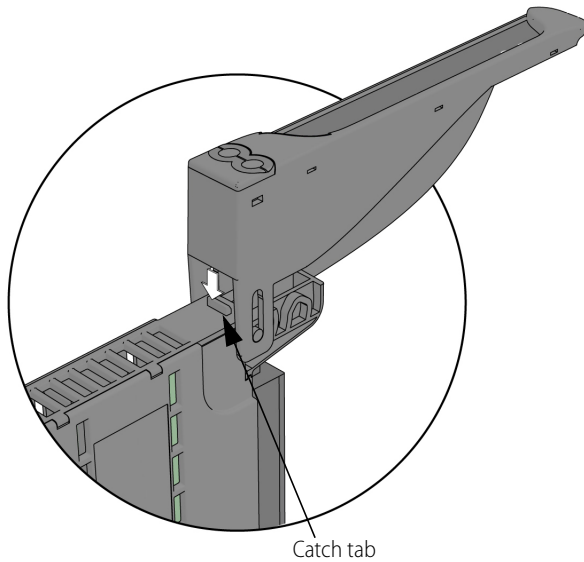


Some parts offer unique features:

- **Module LED:** Provides a visual indication of the health of the module. For example, if it is blue, the module is operating normally. If it is blinking blue, the module's information is being displayed on the *groov* EPIC processor's screen. For a complete list of the various colors that this LED might display, see the [groov EPIC User's Guide](#) (form 2267).
- **Terminal connector:** Specially designed for *groov* I/O modules, it provides a spring-clamp wiring system to securely connect the wires from your field devices to the module. To learn how to use a spring-clamp wiring system, see the Pinouts and Wiring section.
- **Hinge and Wireway:** These two features work together to provide more space for wires. The hinge can be adjusted between a lower position and a higher position. The wireway is the space underneath the module cover. To increase this space, you can raise the hinge to the higher position.
- **Discrete channel indicators:** Available only on discrete modules, the indicators are lit when the channel is on.
- **Touch-sensitive pad:** Offers a convenient way to display the module's information on the *groov* EPIC processor. Press on the pad for approximately two seconds and the processor displays

that module's information on the screen, as well as changing the module LED to a blinking blue light.

- **Catch tab:** Located at the top of the module, the catch tab provides a place for the cover to "catch" or stop. This prevents the cover from closing so that you can work on attaching or detaching wires to the terminal connector.



- **Strain relief tab:** This tab offers a way to collect wires into a bundle and secure them to the module. Attaching the wires to the strain relief tab can help hold the wires in a semi-fixed position, preventing them from interfering while you work on a nearby module. It also prevents strain on the part of the wire attached to the terminal connector.

Collect the wires into a bundle, pull a zip tie through the hole in the tab, wrap the zip tie around the bundle and tab, then clip the excess zip tie.

