# Interconnection Systems

**High Density Signal and Power Connectors** Positronic Industries www.connectpositronic.com

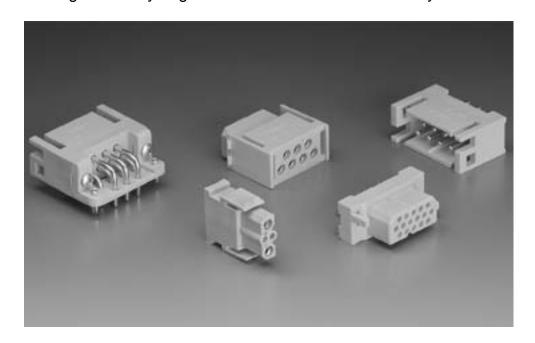




# High Density Signal and Power Interconnection Systems



# **Dragonfly**High Density Signal/ Power Interconnection Systems



Unless otherwise specified, dimensional tolerances are:

1) Male contact mating diameters :  $\pm 0.03$  [0.001] 2) Contact termination diameters :  $\pm 0.08$  [0.003] 3) All other diameters :  $\pm 0.13$  [0.005] 4) All other dimensions :  $\pm 0.38$  [0.015]

Dimensions are in millimeters [inches]. All dimensions are subject to change.

#### CATALOG NUMBER: A-002 rev. A1

Products described within this catalog may be protected by one or more of the following U.S. patents:

#4,721,472 #4,900,261 #5,255,580 #5,329,697 #6,260,268

Patented in Canada, 1992 Other Patents pending.

Unless otherwise stated, Positronic code and part number are marked on each connector. The contents of the code are subjected to the discretion of Positronic and it is for internal use only. Marking may be done on either side or both sides of the connector.

Positronic believes the data contained herein to be reliable. Since the technical information is given free of charge, the user employs such information at his own discretion and risk. Positronic assumes no responsibility for results obtained or damages incurred from use of such information in whole or in part.



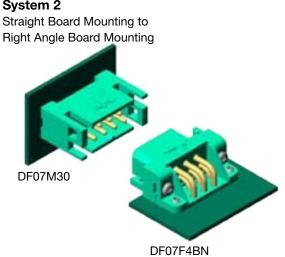


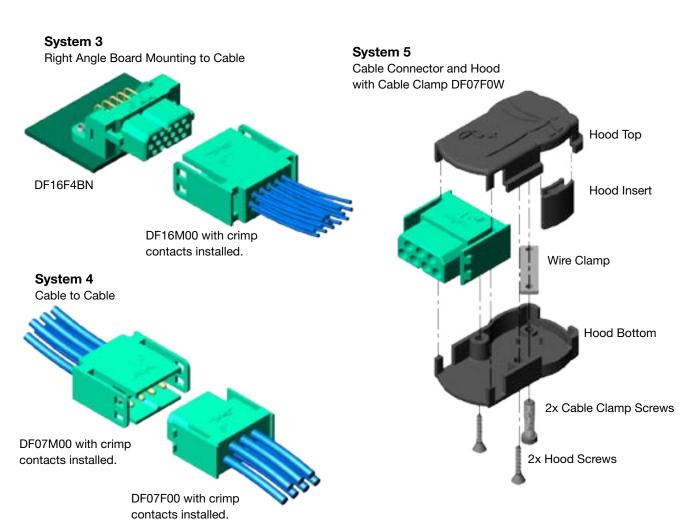
# High Density Signal and Power Interconnection Systems



#### **Typical Connection Systems**









### Connector Versions and Technical Characteristics

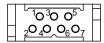


#### **Connector Versions**



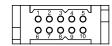
# Version 04 Mixed Density Contact Connector

Two (2) Size 16 Power Contacts and Two (2) Size 22 Signal Contacts Specify Code 04 in Step 2



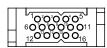
# Version 07 Power Contact Connector

Seven (7) Size 16 Power Contacts Specify Code 07 in Step 2



#### Version 10 Signal/ Power Contact Connector

Ten (10) Size 20 Signal/ Power Contacts Specify Code 10 in Step 2



#### Version 16 High Density Signal Contact Connector

Sixteen (16) Size 22 Signal Contacts Specify Code 16 in Step 2

#### **Technical Characteristics**

**Materials and Finishes:** 

Insulator: Glass-filled nylon, UL 94V-0, green for versions

07, 10 and 16. Black color for version 04.

Contacts: Precision machined copper alloy with gold

over nickel plate.

Push-on fasteners: Copper alloy with tin plate.

Screws: Steel with zinc plate and chromate seal.

**Electrical Characteristics:** 

Contact Current Rating:

Size 16 Contacts: 20.0 amperes, continuous. Size 20 Contacts: 7.5 amperes, nominal.

12.0 amperes, continuous with AWG 18 wires.

Size 22 Contacts: 3.0 amperes, nominal.

Initial Contact Resistance

Max (per IEC 512-2, Test 2b) : Size 16 Contacts: 0.003 ohms Size 20 Contacts: 0.005 ohms. Size 22 Contacts: 0.005 ohms.

Insulator Resistance:

5 G ohms (per IEC 512-2, Test 3a).

Voltage Proof:

Size 16 Contacts: 1500 V r.m.s. Size 20 Contacts: 1000 V r.m.s. Size 22 Contacts: 1000 V r.m.s.

Working Voltage:

Size 16 Contacts: 500 V r.m.s. Size 20 Contacts: 333 V r.m.s. Size 22 Contacts: 333 V r.m.s.

**Climatic Characteristic:** 

Working temperature: -55°C to +125°C.

**Mechanical Characteristics:** 

Connection Systems: Connector provides cable to cable,

cable to printed board and printed board to printed board mating systems.

Locking Systems: Insulators provide locking between cable to

cable and cable to printed board applications.

Polarization: Provided in insulator design.

Removable Contacts: Install contact from rear of insulator, release

with extraction tool from front of insulator. Female contacts feature "closed entry" 1,000 cycle design. (Size 16 contact tested to 10,000 cycles. See page 3.) "Open entry"

500 cycle design also available.

Fixed Contacts: Size 16 female contact features

"closed entry" 1,000 cycles design for both straight and right angle (90°) PCB mount. Size 22 female contact features "open entry" design. "Closed entry" available on request. Size 20 female contact features both

"closed entry" and "open entry" design options.

See ordering informations.

Removable Contact Retention in Insulator

 Size 16 Contacts:
 45 N [10 lbs.] Min.

 Size 20 Contacts:
 27 N [ 6 lbs.] Min.

 Size 22 Contacts:
 27 N [ 6 lbs.] Min.

Fixed Contact Retention in Insulator Size 16 Contacts: 45 N [10 lbs.] Min.

Size 20 Contacts: 43 N [ 16 lbs.] Min. Size 22 Contacts: 27 N [ 6 lbs.] Min. 27 N [ 6 lbs.] Min.

Sequential Mating: Consult factory for details.

**Recognized:** UL File E49351 available for versions 04, 07

and 16. Version 10 and Hood certification

work in progress.

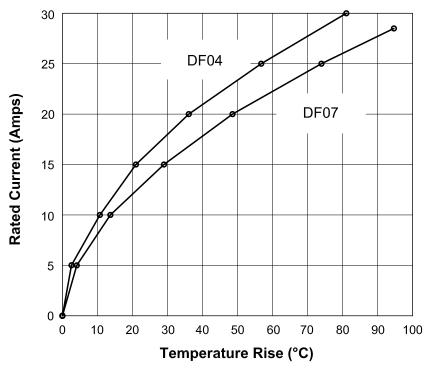


# Temperature Rise Curve and Contact Performance



#### **Temperature Rise Curve**

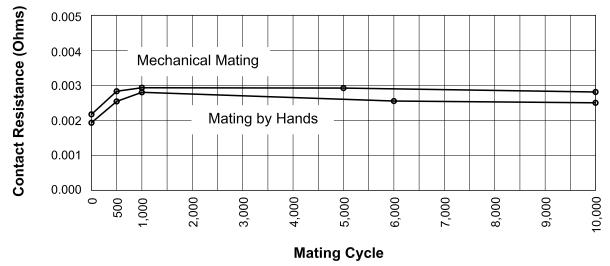
Tested per IEC 512-3, Test 5a



Above curves developed separately using (a) DF04 connectors and AWG 12 wires, and (b) DF07 connectors and AWG 12 wires. All power contacts under load.

#### 10,000 Cycles Contact Performance

Contact resistance tested per IEC 512-2, Test 2b



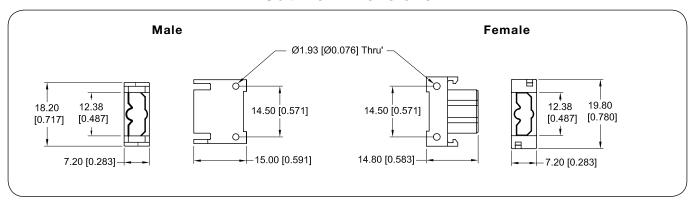
Above curves developed using DF07 connectors fully populated with size 16 contacts. This information is supplied for reference. Contact wear and change in contact resistance may vary from one application to another. Contact technical sales to discuss details.



# Dragonfly Version 04 Straight and Right Angle (90°) PCB Mount Connectors

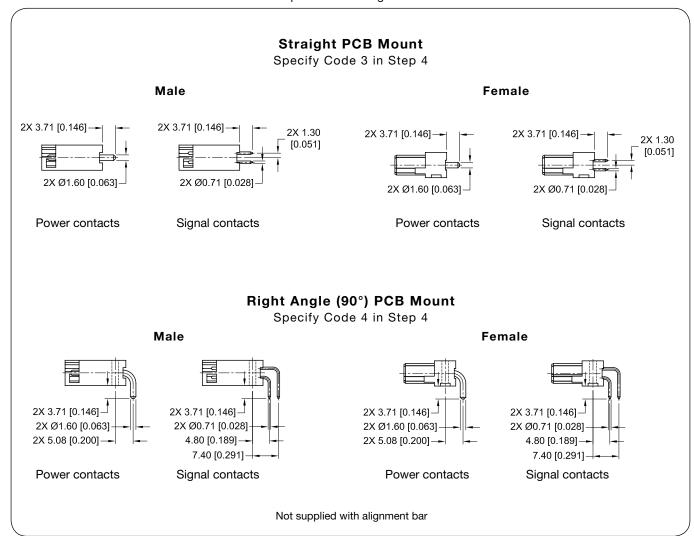


#### **Outline Dimensions**



#### **Contact Termination Dimensions**

See Step 4 of Ordering Information

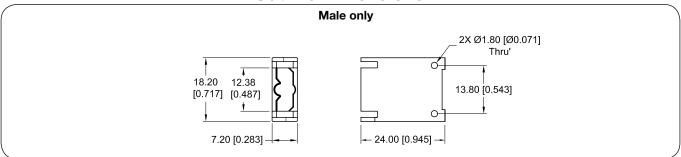




# Dragonfly Version 04 Right Angle (90°) PCB Mount (Longer Insulator Version) and Removable Contact Cable Connectors

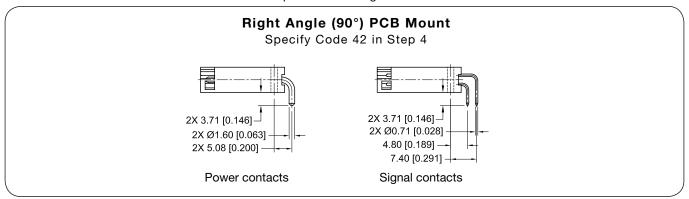


#### **Outline Dimensions**



#### **Contact Termination Dimensions**

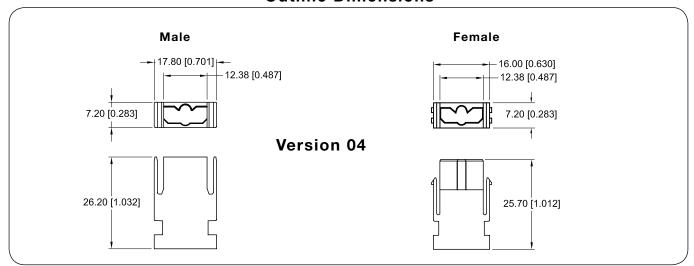
See Step 4 of Ordering Information



#### Removable Contact Cable Connectors

Specify Code 0 in Step 4 of Ordering Information

#### **Outline Dimensions**



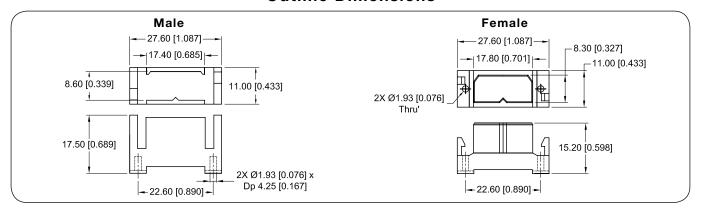
Removable contacts should be allowed to float after terminated and installed in connector body. This enables superior mating performance. Consult factory if alignment insert for male contacts is desired.



# Dragonfly Version 07 PCB Mount Connectors and Removable Contact Cable Connectors

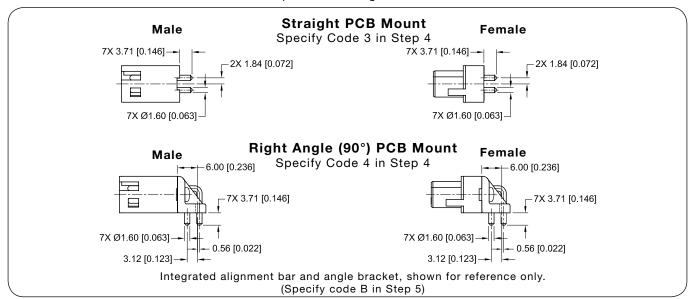


#### **Outline Dimensions**



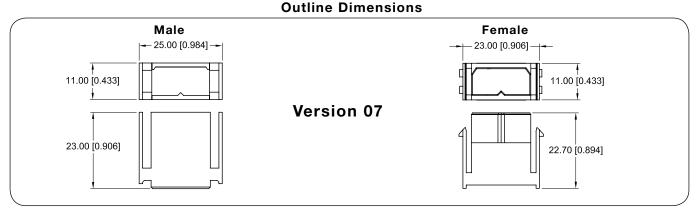
#### **Contact Termination Dimensions**

See Step 4 of Ordering Information



#### **Removable Contact Cable Connectors**

Specify Code 0 in Step 4 of Ordering Information



Removable contacts should be allowed to float after terminated and installed in connector body. This enables superior mating performance. Consult factory if alignment insert for male contacts is desired.

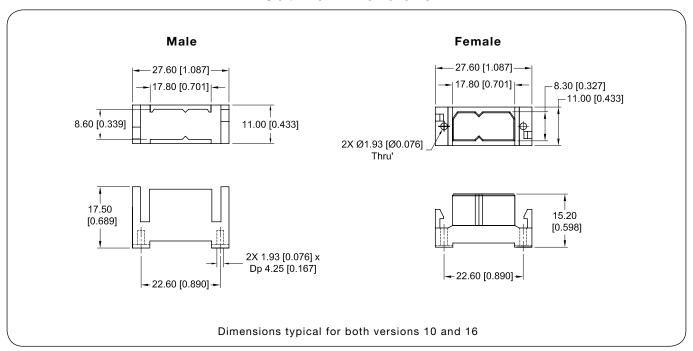




# Dragonfly Versions 10 and 16 Connector Dimensions



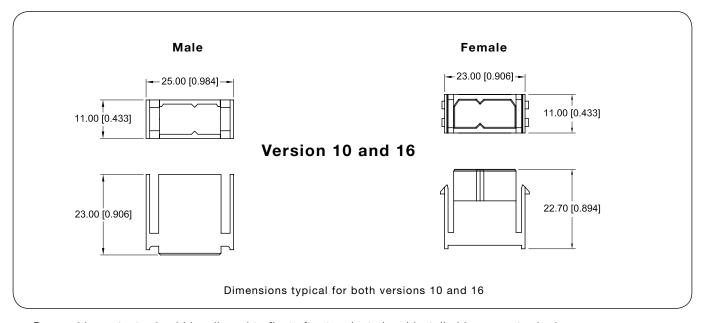
#### **Outline Dimensions**



#### Removable Contact Cable Connectors

Specify Code 0 in Step 4 of Ordering Information

#### **Outline Dimensions**



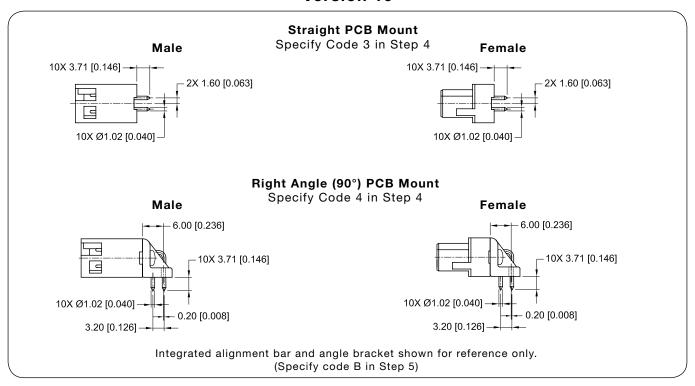
Removable contacts should be allowed to float after terminated and installed in connector body. This enables superior mating performance. Consult factory if alignment insert for male contacts is desired.



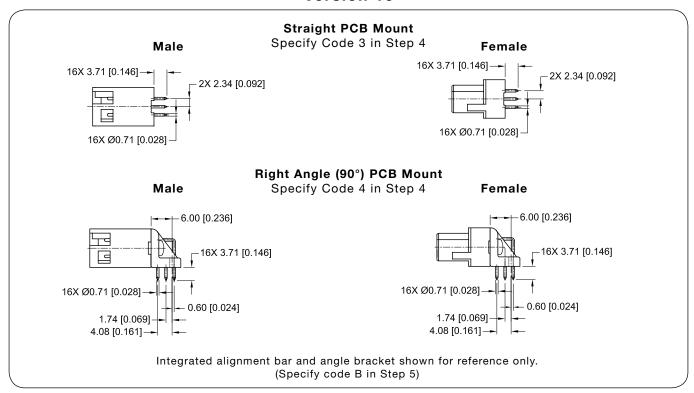
# **Dragonfly Versions 10 and 16 Contact Termination Dimensions**



#### Version 10



#### Version 16

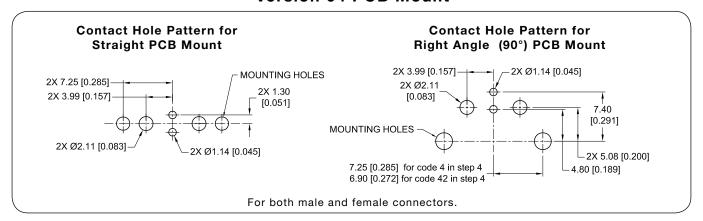




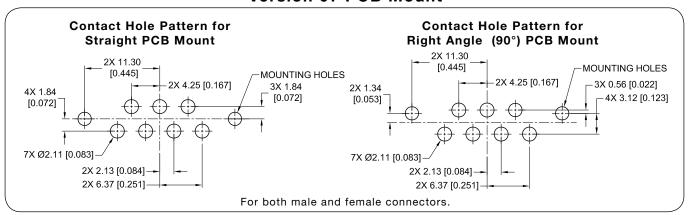
#### **Contact Hole Patterns for PCB Mount**



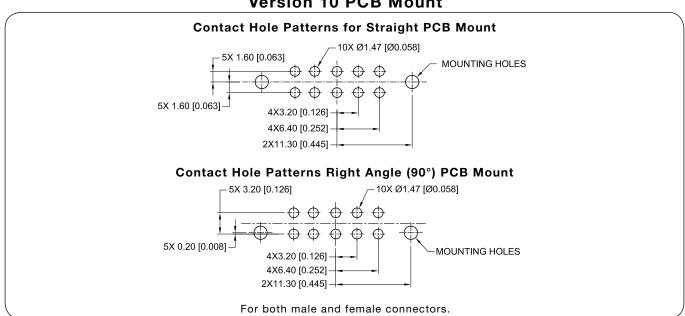
#### **Version 04 PCB Mount**



#### **Version 07 PCB Mount**



#### **Version 10 PCB Mount**



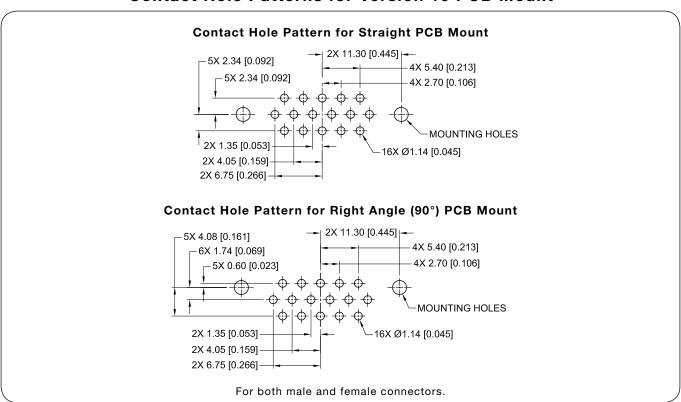
Suggested  $\emptyset2.00\pm0.08$  [0.079 $\pm0.003$ ] holes for mounting connector with push-on fasteners. Suggested  $\emptyset2.54$  [0.100] holes for mounting connector with screws.



# Contact Hole Patterns for PCB Mount and Panel Mount Option



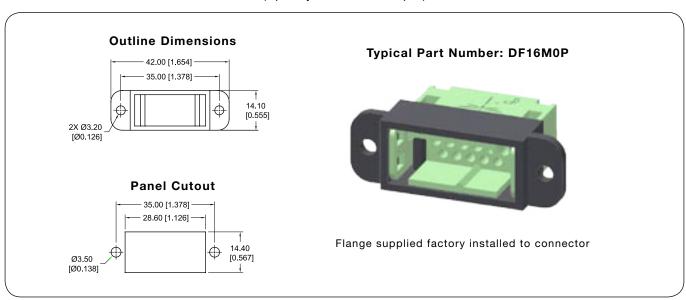
#### Contact Hole Patterns for Version 16 PCB Mount



Suggested  $\emptyset 2.00\pm0.08$  [0.079 $\pm0.003$ ] holes for mounting connector with push-on fasteners. Suggested  $\emptyset 2.54$  [0.100] holes for mounting connector with screws.

#### **Panel Mount Option**

For Male Crimp Connectors of Versions 07, 10 and 16 only (Specify Code P in Step 5)





#### Mounting Hardware, **Installation Tools and Hood**



#### **Push-on Fasteners**

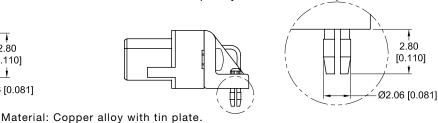
Available on all connectors except Version 04 code 42 contacts

#### Straight PCB mount version

Specify code N in Step 5 2.80 [0.110] Ø2.06 [0.081]

#### Right Angle (90°) PCB mount version

Specify code BN in Step 5



#### **Mounting Screws Ordering Information**



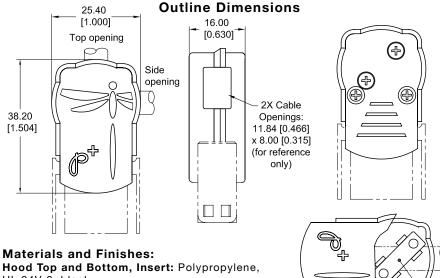
Connector Variant	Screw Part Number	Screw Length "A"	Recommended PCB Thickness
DE0.4±0./0.0±	4546-7-1-16	6.35 [0.250]	2.20 [0.087] to 3.50 [0.138]
DF04*3/93*	4546-7-2-16	7.93 [0.312]	3.60 [0.142] to 4.50 [0.177]
DE0.4*4/40*	4546-32-1-16	8.00 [0.315]	1.40 [0.055] to 4.00 [0.157]
DF04*4/42*	4546-32-2-16	10.00 [0.393]	3.00 [0.118] to 6.00 [0.236]
DF07*3/93*	4546-7-1-16	6.35 [0.250]	1.40 [0.055] to 3.00 [0.118]
DF10*3/98* DF16*3/98*	4546-7-2-16	7.93 [0.312]	3.00 [0.118] to 4.00 [0.157]
DF07/10/16*4*	4546-7-0-16	4.78 [0.188]	2.00 [0.079] maximum

#### **Compliant Press-Fit Terminations PCB Straight Mount Connector Installation Tools Ordering Information**

	•	
Catalog Part Number	Seating Tool Part Number	Support Tool Part Number
DF04F930	9513-309-21	9513-404-4
DF04M930	9513-309-22	9513-404-4
DF07F930	9513-309-25	9513-404-5
DF07M930	9513-309-24	9513-404-5
DF10F980	9513-309-26	9513-404-6
DF10M980	9513-309-27	9513-404-6
DF16F980	9513-309-20	9513-404-3
DF16M980	9513-309-23	9513-404-3

#### **Hood - Top and Side Opening**

For Versions 07, 10 and 16 only. Specify code W in Step 5



Hood comes supplied with extra insert for unused opening.



Note: Hood may not accommodate fully populated connector using thick insulation AWG 12, 14 and 16 wires. Customer review recommended.

Cable Clamp

UL 94V-0, black.

Cable Clamp: Steel with nickel plate.

Hood and Cable Clamp Screws: Steel with black oxide or Steel with zinc plate and chromate seal.



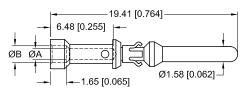
#### **Removable Crimp Contacts**

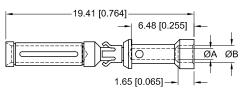


#### Size 16 contact Rated 20.0 amperes ("Closed entry" 1,000 cycles minimum)

#### **Male Contact**

#### Female Contact (Closed entry)



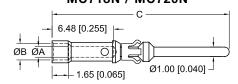


Male Contact	Female Contact	Wire Size AWG [mm²]	ØA	ØВ
MC112N	FC112N2	12 [4.0]	2.49 [0.098]	N/A
MC114N	FC114N2	14-16 [2.5-1.5]	2.06 [0.081]	2.67 [0.105]
MC116N	FC116N2	16-18 [1.5-1.0]	1.70 [0.067]	2.36 [0.093]
MC120N	FC120N2	20-22-24 [0.5-0.3-0.25]	1.14 [0.045]	1.73 [0.068]

Note: Size 16 contacts tested to 10,000 cycles performance as shown in graph on page 3. This does not insure similar performance under different conditions. Wear in mating area of contacts does occur. Customer review recommended.

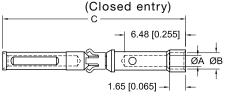
#### Size 20 contact Rated up to 12.0 amperes ("Closed entry" 1,000 cycles minimum)

#### **Male Contact** MC718N / MC720N



Contact Part Number	Wire Size AWG [mm²]	ØA	ØВ	С
MC718N		1.40 [0.055]		18.80 [0.740]
FC718N2	18 [1.0]	1.40 [0.055]	N/A	18.24 [0.718]
FC718N7		1.37 [0.054]		18.80 [0.740]
*MC720N				18.80 [0.740]
*FC720N2	20-22-24 [0.5-0.3-0.25]	1.14 [0.045]	1.73 [0.068]	19.41 [0.764]
*FC720N7				18.80 [0.740]

#### **Female Contact** FC718N2 / FC720N2

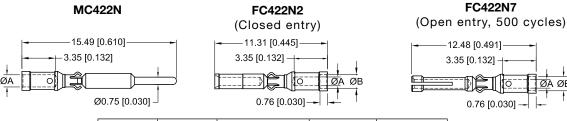


#### **Female Contact** FC718N7 / FC720N7

(Open entry, 500 cycles) 6.48 [0.255] ØA ØB 1.65 [0.065]

ØA ØB

#### Size 22 contact Rated 3.0 amperes ("Closed entry" 1,000 cycles minimum)



Male Contact	Female Contact	Wire Size AWG [mm²]	ØA	ØВ
MC400N	FC422N2	22 [0.3] 0.89 [0.035]	1.42 [0.056]	
MC422N	FC422N7		0.69 [0.035]	1.42 [0.056]

Please use correct wire size and it should be smaller than ØA of the contact. Consult factory for other contact sizes, materials and termination styles.



<sup>\*</sup> Contact rated 7.5 amperes



#### COMPLIANT PRESS-FIT CONNECTORS FOR CONNECTOR VERSIONS 04, 07, 10 AND 16

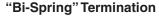


#### SUGGESTED PRINTED BOARD HOLE SIZES COMPLIANT PRESS-FIT CONNECTORS

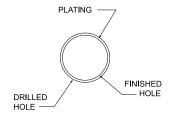
Traditionally, tin-lead has been a popular plating for PBC holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.

BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE						
BOARD TYPE	CONTACT SIZE	DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES		
		<u>Ø1.750±0.025</u> [Ø0.0689±0.0010]	15μ [0.0006] minimum solder over 25μ [0.0010] min. copper	<u>Ø1.600+0.090-0.060</u> [Ø0.0630+0.0035-0.0024]		
		RoHS PCB	PLATING OPTIONS			
COPPER PCB	16	<u>Ø1.73±0.05</u> [Ø0.068±0.002]	25μ [0.0010] min. copper	ø1.600+0.090-0.060 [ø0.0630+0.0035-0.0024]		
IMMERSION 16  IMMERSION 16  SILVER PCB 16		<u>Ø1.73±0.05</u> [Ø0.068±0.002]	0.85±0.15µ [0.000033±0.000006] immersion tin over 25µ [0.0010]min. copper	ø1.600+0.090-0.060 [ø0.0630+0.0035-0.0024]		
		<u>Ø1.73±0.05</u> [Ø0.068±0.002]	0.34±0.17µ [0.000013±0.000007] immersion silver over 25µ [0.0010] min. copper	ø1.600+0.090-0.060 [ø0.0630+0.0035-0.0024]		
ELECTROLESS NICKEL/ IMMERSION GOLD PCB	16	<u>Ø1.73±0.05</u> [Ø0.068±0.002]	0.05µ [0.000002] min. immersion gold over [4.5±1.5µ [0.000177±0.000059] electroless nickel per IPC-4552 over 25µ [0.0010]min. copper	<u>Ø1.600+0.090-0.060</u> [Ø0.0630+0.0035-0.0024]		

	OMEGA COMPLIANT PRESS-FIT CONTACT HOLE						
BOARD TYPE	CONTACT SIZE	DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES			
TIN-LEAD 20 SOLDER PCB 22		<u>Ø1.150±0.025</u> [Ø0.0453±0.0010]	15μ [0.0006] minimum solder over 25μ [0.0010] min. copper	<u>Ø1.000+0.090-0.060</u> [Ø0.0394+0.0035-0.0024]			
		RoHS PCB	PLATING OPTIONS				
COPPER PCB	20 22	<u>Ø1.19±0.05</u> [Ø0.047±0.002]	25μ [0.0010] min. copper	<u>Ø1.09±0.05</u> [Ø0.043±0.002]			
IMMERSION		<u>ø1.19±0.05</u> [ø0.047±0.002]	0.85±0.15μ [0.000033±0.000006] immersion tin over 25μ [0.0010]min. copper	<u>Ø1.09±0.05</u> [Ø0.043±0.002]			
		<u>ø1.19±0.05</u> [ø0.047±0.002]	0.34±0.17μ [0.000013±0.000007] immersion silver over 25μ [0.0010]min. copper	ø1.09±0.05 [ø0.043±0.002]			
ELECTROLESS NICKEL/ IMMERSION GOLD PCB	20 22	<u>Ø1.19±0.05</u> [Ø0.047±0.002]	0.05µ [0.000002] min. immersion gold over 4.5±1.5µ [0.000177±0.000059] electroless nickel per IPC-4552 over 25µ [0.0010] min. copper	<u>Ø1.09±0.05</u> [Ø0.043±0.002]			



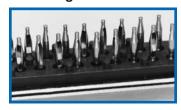




#### PRESS-FIT CONTACT HOLE

Note: For PCB plating compositions not shown, consult Technical Sales.

#### "Omega" Termination



#### **Note**

DF04 - uses size 16 bi-spring press-fit and size 22 omega press-fit contacts.

**DF07** - uses size 16 bi-spring press-fit contacts.

**DF10** - uses size 20 omega press-fit contacts.

DF16 - uses size 22 omega press-fit contacts.



#### **Connector Ordering Information** Specify complete connector by following step 1 to 5



Step	1	2	3	4	5	6		7
Example	DF	07	M	3	N	/AA	-	XXX

STEP 1: Basic Series

DF: Dragonfly Series

**STEP 2: Connector Versions** 

04: Mixed Density Contact Connector Two (2) Size 16 Power Contacts and Two (2) Size 22 Signal Contacts

07: Power Contact Connector

Seven (7) Size 16 Power Contacts 10: Signal/ Power Contact Connector

Ten (10) Size 20 Signal/ Power Contacts

High Density Signal Contact Connector Sixteen (16) Size 22 Signal Contacts

**STEP 3: Connector Gender** 

M: Male F: Female

**STEP 4: Type of Contact** 

Removable contact. (Contacts ordered separately).

\*3 Solder, straight PCB mount.

Solder, open-entry, straight PCB mount.

(For female connectors of version 10 only.)

Solder, right angle (90°) PCB mount.

41 Solder, open-entry, right angle PCB mount.

(For female connectors of version 10 only.)

42 : Solder, right angle (90°) PCB mount. (For version 04 male only. Supplied with Longer Insulator.)

Press-Fit, Compliant Termination straight PCB mount. 93 :

(For versions 04 and 07 only.)

Press-Fit, Compliant Termination straight PCB mount.

(For versions 10 and 16 only.)

\*Standard female contact is closed-entry for Versions 07 and 10.

\*Standard female contact is open-entry for Version 16.

#### **STEP 7: Special Options**

Consult factory for customization of connectors. Example: Selective loading, sequential mating, etc.

#### **STEP 6: Environmental Compliance Options**

Compliant per EU Directive 2002/95/EC (RoHS) Note: If compliance to environmental legislation is not

required, this step will not be used.

Example: DF16F30

STEP 5: Mounting Style

No hardware.

For mounting connector with self-tapping screws.

(Order screws separately.)

Ν Push-on Fasteners.

Plastic 90° Mounting Bracket. В

For versions 07, 10 and 16 only.

BN: Plastic 90° Mounting Bracket with Push-on Fasteners.

For versions 07, 10 and 16 only.

W Hood. For versions 07, 10 and 16 only.

Ρ Panel Mount Adaptor for male crimp connectors of

versions 07, 10 and 16 only.

Note: Consult factory for details of Compliant Press-Fit Termination

Straight PCB Mount Connectors.

#### **Recommended Tools for Crimp Contacts**

Contact Extraction Tool



**Contact Insertion Tool** 



Cycle-Controlled Step Adjustable Hand Crimp Tool



Contact Contact Size Extraction Tool		Contact Insertion Tool	Hand Crimp Tool	Semi-Automatic Crimp Machine				
Size 16	9081-0	9099-0	9501-0 with 9502- 1 positioner	9550-0				
Size 20	9081-2 9099-4		9507-0 with 9502-21 positioner (Male) 9507-0 with 9502-22 positioner (Female)					
Size 22	9081-3	9099-1	9507-0 with 9502-12 positioner (Male) 9525-1 with 9502-13 positioner (FC422N2) 9525-1 with 9502-23 positioner (FC422N7)	9550-1				

Consult factory for details on semi-automatic crimp machine. Above tools were shown for reference only.

#### **POSITRONIC PRODUCTS**

**Contact Sizes:** 0, 8, 12, 16, 20 and 22

Current Ratings: To 100 amperes Terminations: Crimp, wire solder, straight solder, right angle solder, straight press-fit and right angle press-fit

Configurations: Multiple variants in a variety of package sizes Compliance: PICMG 2.11, PICMG 3.0, VITA 41



**FEATURES:** Hot swap capability • AC/DC operation in a single connector • Signal contacts for hardware management • Blind mating • Sequential mating • Large surface area contact mating system • Wide variety of accessories • Customer specified contact arrangements

Contact Sizes: 16, 20 and 22 Current Ratings: To 13 amperes Terminations: Crimp, wire solder, straight solder and right angle solder Configurations: Multiple variants in both standard and high densities Qualifications: MIL-DTL-28748, SAE AS 39029, CCITT V.35



**FEATURES:** Two performance levels available: industrial quality and military quality provide two performance to cost choices • Large surface area contact mating system • A wide variety of accessories • Broad selection of contact variants and package sizes

All Positronic connector products can be supplied as part of cable assemblies whose technical characteristics would reflect those of the connectors being used within the assembly.



**FEATURES:** Shorten the supply chain and reduce additional costs and delays by "cablizing" • Overmolding available • Shielded and environmentally sealed versions available

Power cables and access boxes which meet the SAE J2496 specification

Contact Sizes: 8, 20 and 22 Current Ratings: To 40 amperes nominal

Terminations: Crimp, wire solder, straight solder, right angle solder and straight press-fit Configurations: Multiple variants in both standard and high densities Qualifications: MIL-DTL-24308, Goddard Space Flight 311P, SAE AS 39029, IP65, IP67



**FEATURES:** Three performance levels available: professional quality, military quality and space-flight quality provide multiple performance-to-cost choices • Options include thermocouple contacts, environmentally sealed and dual port package including mixed density • Broad selection of accessories

Contact Sizes: 12, 16, 20 and 22 Current Ratings: To 25 amperes nominal Terminations: Crimp, wire solder, straight solder and right angle solder

Configurations: Multiple variants
Qualifications: Environmental
protection to IP67



**FEATURES:** Non-corrodible / lightweight composite construction • EMI/RFI shielded versions • Thermocouple contacts • Environmentally sealed versions • Rear insertion/ front release of removable contacts • Two level sequential mating • Overmolding available on full assemblies

Contact Sizes: 8, 12, 16, 20 and 22
Current Ratings: To 40 amperes nominal

Terminations: Feedthrough is standard; flying leads and board mount available upon request Configurations: See

D-Subminiature and Circular Configurations above Qualifications: Space-D32



**FEATURES:** Intended for use as an electrical feedthrough in high vacuum applications • Leakage rate: 5 x 10-9 mbar.l/s @ vacuum 1.5 x 10-5 atm • Signal, power, coax and high voltage versions available • Connectors can be mounted on flange assembly per customer specification

For more information, visit www.connectpositronic.com or call your nearest Positronic sales office as given on the back of this catalog.

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